

HAZARD RATING 4=EXTREME 3=HIGH 2=MODERATE 1=SLIGHT 0=INSIGNIFICANT	<b>HEALTH</b>	<b>1</b>
	<b>FLAMMABILITY</b>	<b>3</b>
	<b>REACTIVITY</b>	<b>0</b>

MATERIAL SAFETY DATA SHEET  
 VEXCON NO. CP105A  
**POWERCOAT EPOXY LD FT  
 PIGMENTED PART A (Curing Agents)**

**GENERAL INFORMATION**

**PRODUCT IDENTIFICATION:**  
**POWERCOAT EPOXY LD FT PIGMENTED PART A**  
**VOC CONTENT:** <340 GRAMS/LITER OR <2.83 #/GAL.  
**CATEGORY:** INDUSTRIAL MAINTENANCE COATING (OTC 340 g/L)  
**COMMON NAME:** EPOXY COATING  
**DOT SHIPPING NAME:**  
 UN ID NUMBER / SHIPPING NAME / HAZARD CLASS / PKG GROUP  
 IN CONTAINERS LESS THAN 119 GALS BY GROUND:  
**UN 1866, RESIN SOLUTION (ACETONE), FLAMMABLE, 3, PGII**  
 IN BULK CONTAINERS GREATER THAN 119 GALS:  
**UN 1866, RESIN SOLUTION ACETONE, FLAMMABLE, 3, II**  
**(RQ ACETONE if over 20,000 lbs)**  
**FOR LIMITED QUANTITY AIR & OCEAN SHIPMENT:**  
**UN 1866, RESIN SOLUTION (ACETONE), FLAMMABLE, 3, PGII, LIMITED QUANTITY**  
**LTD QTY Limits:**  
 LTD QTY 1L IATA Y341 (needs Y sticker)  
 Passenger Air Limit 5L (1.3 gal) IATA 353  
 Cargo Only Air Limit 60L (15.8 gal) IATA 364  
 ORM-D: MAX. 30 Kg gross wt  
**HEALTH AND SAFETY: FLAMMABLE LIQUID:** USE ONLY WITH ADEQUATE VENTILATION: IF SWALLOWED, DO NOT INDUCE VOMITING: USE OF SOLVENT RESISTANT GLOVES, GOGGLES AND OTHER PROTECTIVE EQUIPMENT IS ADVISED WHEN HANDLING THIS PRODUCT: ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL: USE OF RESPIRATORS IS ADVISED WHEN USING PRODUCT IN CONFINED AREA.

ADDITIONAL PIGMENTS VARY BY PRODUCT COLOR	N/A	1-5	OSHA PEL: 15mg/m (total dust) ACGIH TLV: 15mg/m (total dust)	N/A
<b>THE AROMATIC SOLVENT PORTION CONTAINS THE FOLLOWING SECTION 313 REPORTABLE INGREDIENTS:</b>				
<b>COMPONENT</b>	<b>CAS NO.</b>	<b>MAX %</b>	<b>HAZARD DATA</b>	<b>UN#</b>
1,2,4-TRIMETHYL BENZENE (PSEUDOCUMENE)	95-63-6	<32.0 %	DOT LABEL: FLAMMABLE LIQUID OSHA PEL Not Estab. ACGIH TLV 25 ppm (TWA) NIOSH REL: 25 ppm (TWA) SARA SECTION 313	1993
XYLENES	1330-20-7	<2.2%	DOT LABEL: FLAMMABLE LIQUID OSHA Z1 100ppm (TWA) ACGIH TLV 100ppm (TWA) NIOSH REL 100 ppm (TWA) SARA SECTION 313 RQ 100 lbs	1307
CUMENE	98-82-8	<1.1%	OSHA Z1 50ppm (TWA) ACGIH TLV 50ppm (TWA) SARA SECTION 313	1918

**SECTION III PHYSICAL / CHEMICAL CHARACTERISTICS**

<b>BOILING POINT: (760mmHg)</b> 56 C / 133 F (Acetone)	<b>MELTING/FREEZING POINT:</b> -95 C / -139 F (acetone)
<b>VAPOR PRESSURE:</b> 226 mmHg@68°F/20°C (acetone)	<b>VAPOR DENSITY (AIR=1):</b> 2.0 (acetone)
<b>SOLUBILITY IN H2O % BY WT:</b> MISCIBLE	<b>% VOLATILES BY VOL:</b> 40-60%
<b>EVAPORATION RATE (BuAc=1):</b> 6.0 FAST (acetone)	<b>SPECIFIC GRAVITY (H2O=1)</b> 0.938
<b>pH (AS IS):</b> N/A	<b>pH (1% SOLN):</b> N/A
<b>APPEARANCE AND ODOR:</b> CLEAR LIQUID WITH ACETONE ODOR	

**SECTION I**

**MANUFACTURER:** VEXCON CHEMICALS, INC.  
**ADDRESS:** 7240 STATE RD., PHILA., PA 19135 USA  
**EMERGENCY NO:** 1-800-858-2828 (PolySat)  
**TELEPHONE NO:** 1-215-332-7709 (Vexcon)  
**CHEMTREC NO:** 1-800-424-9300 (CCN#23822)  
**PREPARED:** AUGUST 2003  
**UPDATED:** NOVEMBER 2011  
**PREPARED BY:** DARRYL F. MANUEL, PRESIDENT

**SECTION II HAZARDOUS INGREDIENTS**

MATERIAL OR COMPONENTS	CAS NO.	%	HAZARD DATA	UN #
STYRENE ACRYLATE POLYMER	25036-16-2	20-40%	ND	1993
ACETONE	67-64-1	20-30%	OSHA HAZARD / DOT LABEL: FLAMMABLE LIQUID OSHA VPEL: 750 ppm TWA ACGIH TLV: 500 ppm TWA NIOSH REL: 250 ppm	1090
SOLVENT NAPHTHA (Petroleum), LIGHT AROMATIC (AROMATIC 100)	64742-95-6	5-10%	TLV 50ppm OSHA HAZARD: COMBUSTIBLE LIQUID EXXON/MOBIL RCP 19ppm (TWA)	1268
ETHYLENE GLYCOL MONOPROPYL ETHER (PROPYL CELLOSOLVE)	002807-30-9	5-10%	OSHA HAZARD: COMBUSTIBLE LIQUID Dow IHG 20 ppm TWA ILO 20 ppm, 86 mg/m3	1993
PERFORMANCE ADDITIVES	N/A	1-5%	N/D	N/D
<b>PIGMENTS</b>				
TITANIUM DIOXIDE (TiO2)	1363-67-1	20-40%	OSHA PEL: 15mg/m (total dust) ACGIH TLV: 15mg/m (total dust)	N/A
CALCIUM CARBONATE	1317-65-3	%	OSHA TWA 5.0 mg/m3 RESP. OSHA TWA 15.0 mg/m3 TOTAL	N/A
SILICA	14808-60-7	1-5%	ACGIH TWA: 0.05 mg/m3 RESP. OSHA TWA: 0.1 mg/m3 RESP. OSHA TWA: 0.3 mg/m3 TOTAL OSHA PEL: 5 mg/m3 RESP. OSHA PEL: 15 mg/m3 TOTAL	N/A

**SECTION IV FIRE AND EXPLOSION DATA**

<b>FLASH POINT:</b> (TEST METHOD)	<b>-17°C / 1.4°F (TCC) (acetone)</b>
<b>AUTOIGNITION TEMP:</b>	465°C / 869°F (acetone)
<b>FLAMMABLE LIMITS IN AIR, % BY VOL:</b>	<b>LOWER: 2.5% UPPER: 12.8% (acetone)</b>
<b>EXTINGUISHING MEDIA:</b>	EXCLUDE AIR. FIRES INVOLVING THIS PRODUCT MAY BE CONTROLLED BY <b>REGULAR FOAM, CARBON DIOXIDE, DRY CHEMICALS OR WATER SPRAY.</b> WATER MAY BE USED TO REDUCE THE RATE OF BURNING AND FOR COOLING PURPOSES. AVOID SPRAYING WATER DIRECTLY INTO STORAGE CONTAINERS DUE TO DANGER OF BOIL OVER.
<b>GENERAL HAZARD:</b>	<b>FLAMMABLE LIQUID</b> - CAN FORM COMBUSTIBLE MIXTURES AT TEMPERATURES AT OR ABOVE THE FLASH POINT. <b>STATIC DISCHARGE</b> - MATERIAL CAN ACCUMULATE STATIC CHARGES WHICH CAN CAUSE AN INCENDIARY ELECTRICAL DISCHARGE. <b>"EMPTY" CONTAINERS</b> RETAIN PRODUCT RESIDUE (LIQUID AND/OR VAPOR) AND CAN BE DANGEROUS. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION: THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. EMPTY DRUMS SHOULD BE COMPLETELY DRAINED, PROPERLY BUNGED AND PROMPTLY RETURNED TO A DRUM RECONDITIONER, OR PROPERLY DISPOSED OF.
<b>ELECTRO-STATIC ACCUMULATION HAZARD:</b>	<b>USE PROPER GROUNDING</b>
<b>UNUSUAL FIRE AND EXPLOSION HAZARD:</b>	THIS PRODUCT IS <b>EXTREMELY FLAMMABLE</b> AND EXPLOSIVE UNDER NORMAL CONDITIONS IN THE PRESENCE OF FLAME OR SPARK SOURCE. IF STORAGE CONTAINERS ARE EXPOSED TO EXCESSIVE HEAT, <b>OVER PRESSURIZATION</b> OF THE CONTAINERS CAN RESULT. <b>VAPOR IS HEAVIER THAN AIR</b> AND MAY TRAVEL ALONG THE GROUND OR THROUGH VENTILATION SYSTEM CONSIDERABLE DISTANCE TO A SOURCE OF IGNITION AND <b>FLASH BACK.</b> KEEP WORK AREAS <b>FREE OF HOT METAL SURFACES</b> AND OTHER SOURCES OF IGNITION.
<b>SPECIAL FIRE</b>	THE USE OF <b>SELF-CONTAINED BREATHING APPARATUS</b> WITH

<b>FIGHTING PROCEDURES</b>	FULL FACE PIECE OPERATED IN PRESSURE-DEMAND OR OTHER POSITIVE PRESSURE MODE SHOULD BE PROVIDED FOR FIRE FIGHTERS IN BUILDINGS OR CONFINED AREAS WHERE THIS PRODUCT IS STORED. STORAGE CONTAINERS EXPOSED TO FIRE SHOULD BE KEPT COOL WITH WATER SPRAY IN ORDER TO PREVENT PRESSURE BUILD UP. USE WATER SPRAY TO COOL FIRE EXPOSED SURFACES AND TO PROTECT PERSONNEL. ISOLATE "FUEL" SUPPLY FROM FIRE. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES.
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### SECTION V REACTIVITY DATA

<b>CONDITIONS CONTRIBUTING TO INSTABILITY:</b>	THIS PRODUCT IS STABLE.
<b>INCOMPATIBILITY:</b>	THIS PRODUCT IS INCOMPATIBLE WITH STRONG OXIDIZING AGENTS, STRONG ACIDS OR BASES, AND SELECTED AMINES.
<b>HAZARDOUS DECOMPOSITION PRODUCTS:</b>	THERMAL DECOMPOSITION IN THE PRESENCE OF AIR MAY YIELD CARBON MONOXIDE AND/OR CARBON DIOXIDE, AND UNIDENTIFIED ORGANICS.
<b>CONDITIONS CONTRIBUTING TO HAZARDOUS POLYMERIZATION:</b>	N/A WILL NOT OCCUR

### SECTION VI HEALTH HAZARD INFORMATION

#### HEALTH HAZARD DATA HAZARD CLASSIFICATION BASIS FOR CLASSIFICATION SOURCE

#### ROUTES OF EXPOSURE:

<b>INHALATION:</b>	THIS PRODUCT MAY CREATE BREATHING DIFFICULTIES, DIZZINESS, LIGHtheadEDNESS WHEN WORKING IN AREAS WITH HIGH VAPOR CONCENTRATION. ACETONE COMPONENT AND AROMATIC SOLVENT COMPONENT.
<b>SKIN CONTACT:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT. ACETONE COMPONENT AND AROMATIC SOLVENT COMPONENT.
<b>SKIN ABSORPTION:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT. ACETONE COMPONENT AND AROMATIC SOLVENT COMPONENT.
<b>EYE CONTACT:</b>	THIS PRODUCT MAY BE AN EYE IRRITANT. ACETONE COMPONENT AND AROMATIC SOLVENT COMPONENT.
<b>INGESTION / INHALATION</b>	CAN CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, VOMITING. SMALL AMOUNTS OF LIQUID ASPIRATED INTO THE RESPIRATORY SYSTEM DURING INGESTION, OR FROM VOMITING, MAY CAUSE BRONCHOPNEUMONIA OR PULMONARY EDEMA. DO NOT INDUCE VOMITING. SEEK IMMEDIATE MEDICAL ATTENTION.
<b>EFFECTS OF OVEREXPOSURE:</b>	TLV 50 ppm AR-100 ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS. LIQUIDS MODERATELY IRRITATING ON SKIN AND EYES.
<b>ACUTE OVEREXPOSURE:</b>	ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS; MODERATE IRRITATION BY LIQUID TO SKIN AND EYES. PROLONGED CONTACT ON THE SKIN WILL CLAY AND DEFAT THE SKIN POSSIBLY CAUSING DERMATITIS.
<b>EMERGENCY AND FIRST AID PROCEDURES:</b>	
<b>EYES:</b>	FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CONSULT A PHYSICIAN.
<b>SKIN:</b>	WASH WITH SOAP AND LARGE QUANTITIES OF WATER. SEEK MEDICAL ATTENTION IF SKIN IRRITATION DEVELOPS AND PERSISTS.
<b>INHALATION:</b>	MOVE TO LOCATION FREE FROM VAPORS. IF BREATHING IS DIFFICULT, GIVE OXYGEN. IF BREATHING STOPS, BEGIN ARTIFICIAL RESPIRATION AND SEEK IMMEDIATE MEDICAL ATTENTION.
<b>INGESTION:</b>	DO NOT INDUCE VOMITING; SEEK PROMPT MEDICAL ATTENTION.

### SECTION VII PRECAUTIONS FOR SAFE HANDLING AND USE AND SPILL CONTROL

<b>AQUATIC TOXICITY (E.G. 96 HR. TLM):</b>	DO NOT DISCHARGE THIS PRODUCT INTO PUBLIC WATERS OR WATERWAYS UNLESS AUTHORIZED BY A NATIONAL POLLUTION DISCHARGE ELIMINATION SYSTEM (NPDES) PERMIT ISSUED BY THE ENVIRONMENTAL PROTECTION AGENCY (EPA).
<b>STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:</b>	ELIMINATE SOURCES OF IGNITION (FLARES, FLAMES, PILOT LIGHTS, ELECTRICAL SPARKS). PERSONS NOT WEARING PROTECTIVE EQUIPMENT SHOULD BE EXCLUDED FROM AREA OF SPILL UNTIL CLEAN-UP IS COMPLETE. PREVENT ADDITIONAL DISCHARGE OF MATERIAL; IF POSSIBLE TO DO SO WITHOUT HAZARD. FOR SMALL SPILLS, IMPLEMENT CLEANUP PROCEDURES. FOR LARGE SPILL, IMPLEMENT CLEAN UP PROCEDURES AND, IF IN PUBLIC AREA, KEEP PUBLIC AWAY AND ADVISE AUTHORITIES. DIKE SPILL AREA WITH SAND OR EARTH TO CONTAIN SPILLED LIQUID AND PREVENT SPREADING. DO NOT USE COMBUSTIBLE MATERIALS SUCH AS SAWDUST. PUMP LIQUID TO SALVAGE TANK. REMAINING LIQUID CAN BE TAKEN UP ON SAND, EARTH, FLOOR ABSORBENT, OR WITH ANOTHER SUITABLE ABSORBENT MATERIAL AND SHOVELLED INTO CONTAINERS. CONSULT AN EXPERT ON DISPOSAL OF RECOVERED MATERIAL AND ENSURE CONFORMITY TO EPA, FEDERAL, STATE, AND LOCAL DISPOSAL REGULATIONS.
<b>WASTE DISPOSAL METHOD:</b>	IF POSSIBLE, PUMP TO CONTROLLED CONTAINMENT AREA. ABSORB ON CLAY OR SAND. DISPOSE OF IN COMPLIANCE WITH EPA, FEDERAL, STATE, AND LOCAL REGULATIONS. TREATMENT, TRANSPORTATION AND DISPOSAL MUST BE IN COMPLIANCE WITH EPA FEDERAL, STATE, AND LOCAL REGULATIONS UNDER THE RESOURCES CONSERVATION AND RECOVERY ACT (RCRA, 40 CFR 261). TYPICALLY CONTROLLED BURNING, INCINERATION OR APPROVED LAND FILL SITES ARE AVAILABLE.

### SECTION VIII CONTROL MEASURES

<b>VENTILATION REQUIREMENTS:</b>	LOCAL MECHANICAL VENTILATION MAY BE SUFFICIENT TO KEEP PRODUCT VAPOR CONCENTRATIONS WITHIN SPECIFIED TIME-WEIGHTED TLV RANGES. IF LOCAL VENTILATION PROVES INADEQUATE TO MAINTAIN SAFE VAPOR CONCENTRATIONS, SUPPLEMENTAL LOCAL EXHAUST MAY BE REQUIRED. OTHER SPECIAL PRECAUTIONS SUCH AS RESPIRATORY MASKS OR ENVIRONMENTAL CONTAINMENT DEVICES MAY BE REQUIRED IN EXTREME CASES.
<b>RESPIRATORY (SPECIFY IN DETAIL):</b>	THE USE OF RESPIRATORY PROTECTION DEPENDS ON VAPOR CONCENTRATION ABOVE THE TIME WEIGHTED TLV: USE OF OSHA APPROVED CARTRIDGE RESPIRATOR OR GAS MASK OR AIR-PACK. CHEMICAL CARTRIDGE RESPIRATOR: HALF MASK ORGANIC VAPOR CARTRIDGE. FULL FACE ORGANIC VAPOR CARTRIDGE IF EYE PROTECTION IS NEEDED.
<b>EYES:</b>	CHEMICAL GOGGLES AND/OR FACE SHIELD ARE RECOMMENDED TO SAFEGUARD AGAINST POTENTIAL EYE CONTACT, IRRITATION OR INJURY.
<b>GLOVES:</b>	THE USE OF IMPERMEABLE GLOVES IS ADVISED TO PREVENT SKIN IRRITATION IN SENSITIVE INDIVIDUALS. IMPERVIOUS GLOVES, (CHEMICAL RESISTANT) SUCH AS NEOPRENE, LATEX OR PVA.
<b>OTHER CLOTHING AND EQUIPMENT:</b>	TO PREVENT BODY CONTACT, IMPERVIOUS CLOTHING AND BOOTS ARE RECOMMENDED. IMPERVIOUS APRONS AND HELMETS (HEAD COVER) ARE RECOMMENDED WHEN WORKING WITH THIS PRODUCT. THE AVAILABILITY OF EYE WASHES AND SAFETY SHOWERS IN WORK AREAS IS RECOMMENDED.

### SECTION IX SPECIAL PRECAUTIONS

<b>PRECAUTIONARY STATEMENTS:</b>	PERSONNEL SHOULD AVOID INHALATION OF VAPORS. PERSONAL CONTACT WITH THE PRODUCT SHOULD BE AVOIDED. SHOULD CONTACT BE MADE, REMOVE SATURATED APPAREL AND FLUSH AFFECTED BODY AREAS WITH WATER. CLOTHING MUST BE WASHED AND DRIED BEFORE REUSE. CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS WHEN EMPTIED SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE (VAPOR, LIQUID AND/OR SOLID). ALL HAZARD PRECAUTIONS GIVEN IN THIS DATA SHEET MUST BE OBSERVED.
<b>FIRE FIGHTING:</b>	WATER MAY BE UNSUITABLE AS AN EXTINGUISHING MEDIUM BUT HELPFUL IN KEEPING ADJACENT CONTAINERS COOL. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES. PERSONNEL SHOULD AVOID INHALATION OF VAPORS.
<b>OTHER HANDLING AND STORAGE REQUIREMENTS:</b>	STORE AND USE IN WELL VENTILATED AREA, EQUIVALENT TO FRESH AIR. KEEP CONTAINERS COOL, DRY, AND AWAY FROM SOURCES OF IGNITION. KEEP CONTAINER TIGHTLY CLOSED. DO NOT STORE WITH INCOMPATIBLE MATERIALS. STORE IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS. DO NOT STORE OR CONSUME FOOD, DRINK, OR TOBACCO IN AREAS WHERE THEY MAY BECOME CONTAMINATED WITH THIS MATERIAL. KEEP AWAY FROM HIGH TEMPERATURES, OPEN FLAMES, SPARKS, SOURCES OF IGNITION, ETC. USE WITH EXPLOSION PROOF EQUIPMENT IS HIGHLY ADVISABLE.

#### HMIS HAZARD RATINGS:

THIS INFORMATION IS FOR PEOPLE TRAINED IN: NATIONAL PAINT AND COATINGS ASSOCIATIONS (NPCA) HAZARDOUS MATERIALS IDENTIFICATION SYSTEM (HMIS) NATIONAL FIRE PROTECTION ASSOCIATION (NFPA 704) IDENTIFICATION OF FIRE HAZARDS OF MATERIALS			<b>KEY</b>
<b>POWERCOAT EPOXY LD FT PIGM PART A</b>	<b>NPCA-HMIS</b>	<b>NFPA 704</b>	4 -- SEVERE
<b>HEALTH</b>	<b>1</b>	<b>1</b>	3 -- SERIOUS
<b>FLAMMABILITY</b>	<b>3</b>	<b>3</b>	2 -- MODERATE
<b>REACTIVITY</b>	<b>0</b>	<b>0</b>	1 -- SLIGHT
			0 -- MINIMAL

### SECTION X REGULATORY INFORMATION

<b>TSCA:</b>	THE SOLVENT PORTION OF THIS PRODUCT IS LISTED ON THE TSCA INVENTORY AS A UVCB (UNKNOWN, VARIABLE COMPOSITION OR BIOLOGICAL) CHEMICAL AT CAS REGISTRY NUMBER 64742-95-6 (AROMATIC 100), AND 67-64-1 (ACETONE).
<b>CERCLA:</b>	IF THE REPORTABLE QUANTITY OF THIS PRODUCT IS ACCIDENTALLY SPILLED, THE INCIDENT IS SUBJECT TO THE PROVISIONS OF THE COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT (CERCLA) AND MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER BY CALLING 1-800-424-8802 or 202-426-2675.
<b>THE REPORTABLE SPILL QUANTITY (RQ) OF THIS PRODUCT IS 5,000 POUNDS (ACETONE).</b>	
<b>SARA TITLE III:</b>	UNDER THE PROVISIONS OF TITLE III, SECTIONS 311/312 OF THE SUPERFUND AMENDMENTS AND RE-AUTHORIZATION ACT, THIS PRODUCT IS CLASSIFIED INTO THE FOLLOWING HAZARD CATEGORIES:
<b>ACETONE IMMEDIATE, DELAYED, FIRE</b>	
<b>ADDITIONAL REGULATORY CONCERNS:</b>	(FEDERAL, FDA, USDA, CPSC, STATE, OTHER)
<b>MARINE POLLUTANTS:</b>	NO, THIS PRODUCT DOES NOT CONTAIN A MATERIAL ON THE MARINE POLLUTANTS TABLE (HMT 172.101 Appendix B).
<b>CERCLA / RQ: 5000 POUNDS (ACETONE).</b>	THIS PRODUCT CONTAINS A MATERIAL ON THE RQ TABLE (HMT 172.101 Appendix A): ACETONE 5000 LBS
<b>TSCA:</b>	IS THIS PRODUCT, OR ALL ITS INGREDIENTS, BEING CERTIFIED FOR INCLUSION ON THE TOXIC SUBSTANCES CONTROL ACT INVENTORY OF CHEMICAL SUBSTANCES? <b>YES</b>

<b>PREPARED BY</b>	DARRYL MANUEL / PRESIDENT
<b>COMPANY:</b>	VEXCON CHEMICALS, INC.
<b>ADDRESS:</b>	7240 STATE RD., PHILA., PA 19135 USA
THE INFORMATION PROVIDED IN THIS MATERIAL SAFETY DATA SHEET HAS BEEN OBTAINED FROM SOURCES BELIEVED TO BE RELIABLE. VEXCON PROVIDES NO WARRANTIES, EXPRESSED OR IMPLIED, AND ASSUMES NO RESPONSIBILITY FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN.	

HAZARD RATING  
 4=EXTREME  
 3=HIGH  
 2=MODERATE  
 1=SLIGHT  
 0=INSIGNIFICANT

<b>HEALTH</b>	<b>1</b>
<b>FLAMMABILITY</b>	<b>3</b>
<b>REACTIVITY</b>	<b>2</b>

MATERIAL SAFETY DATA SHEET  
 VEXCON NO. CP105B  
**POWERCOAT EPOXY LD FT  
 PIGMENTED PART B (Epoxy Resin)**

**GENERAL INFORMATION**

**SECTION III PHYSICAL / CHEMICAL CHARACTERISTICS**

**PRODUCT IDENTIFICATION:**

**POWERCOAT EPOXY LD FT PIGMENTED PART B**

**VOC CONTENT:** <340 GRAMS/LITER OR <2.83 #/GAL.

**CATEGORY:** INDUSTRIAL MAINTENANCE COATING (OTC 340 g/L)

**COMMON NAME:** EPOXY COATING

**DOT SHIPPING NAME:**

UN ID NUMBER / SHIPPING NAME / HAZARD CLASS / PKG GROUP  
 IN CONTAINERS LESS THAN 119 GALS BY GROUND:

**UN 1866, RESIN SOLUTION (ACETONE), FLAMMABLE, 3, PGI**  
 IN BULK CONTAINERS GREATER THAN 119 GALS:

**UN 1866, RESIN SOLUTION ACETONE, FLAMMABLE, 3, II (RQ  
 ACETONE 5000 lbs)**

**FOR LIMITED QUANTITY AIR & OCEAN SHIPMENT:**

**UN 1866, RESIN SOLUTION (ACETONE), FLAMMABLE, 3, PGI,  
 LIMITED QUANTITY**

**LTD QTY Limits:**

LTD QTY 1L IATA Y341 (needs Y sticker)

Passenger Air Limit 5L (1.3 gal) IATA 353

Cargo Only Air Limit 60L (15.8 gal) IATA 364

ORM-D: MAX. 30 Kg gross wt

**HEALTH AND SAFETY: FLAMMABLE LIQUID:** USE ONLY WITH ADEQUATE  
 VENTILATION: IF SWALLOWED, DO NOT INDUCE VOMITING: USE OF  
 SOLVENT RESISTANT GLOVES, GOGGLES AND OTHER PROTECTIVE  
 EQUIPMENT IS ADVISED WHEN HANDLING THIS PRODUCT: ASPIRATION OF  
 MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH  
 CAN BE FATAL: USE OF RESPIRATORS IS ADVISED WHEN USING PRODUCT  
 IN CONFINED AREA.

<b>BOILING POINT:</b> (760mmHg) 56 C / 133 F (Acetone)	<b>MELTING/FREEZING POINT:</b> -95 C / -139 F (acetone)
<b>VAPOR PRESSURE:</b> 226 mmHg@68°F/20°C (acetone)	<b>VAPOR DENSITY (AIR=1):</b> 2.0 (acetone)
<b>SOLUBILITY IN H2O % BY WT:</b> MISCIBLE	<b>% VOLATILES BY VOL:</b> 70-95%
<b>EVAPORATION RATE (BuAc=1):</b> 6.0 FAST (acetone)	<b>SPECIFIC GRAVITY (H2O=1)</b> 0.815
<b>pH (AS IS):</b> N/A	<b>pH (1% SOLN):</b> N/A
<b>APPEARANCE AND ODOR:</b> CLEAR LIQUID WITH ACETONE ODOR	

**SECTION IV FIRE AND EXPLOSION DATA**

<b>FLASH POINT:</b> (TEST METHOD)	<b>-17°C / 1.4°F (TCC) (acetone)</b>
<b>AUTOIGNITION TEMP:</b>	465°C / 869°F (acetone)
<b>FLAMMABLE LIMITS IN AIR, % BY VOL:</b>	<b>LOWER: 2.5% UPPER: 12.8%</b> (acetone)
<b>EXTINGUISHING MEDIA:</b>	EXCLUDE AIR. FIRES INVOLVING THIS PRODUCT MAY BE <b>CONTROLLED BY REGULAR FOAM, CARBON DIOXIDE, DRY    CHEMICALS OR WATER SPRAY.</b> WATER MAY BE USED TO REDUCE THE RATE OF BURNING AND FOR COOLING PURPOSES. AVOID SPRAYING WATER DIRECTLY INTO STORAGE CONTAINERS DUE TO DANGER OF BOIL OVER.
<b>GENERAL HAZARD:</b>	<b>FLAMMABLE LIQUID</b> - CAN FORM COMBUSTIBLE MIXTURES AT TEMPERATURES AT OR ABOVE THE FLASH POINT. <b>STATIC DISCHARGE</b> - MATERIAL CAN ACCUMULATE STATIC CHARGES WHICH CAN CAUSE AN INCENDIARY ELECTRICAL DISCHARGE. <b>"EMPTY" CONTAINERS</b> RETAIN PRODUCT RESIDUE (LIQUID AND/OR VAPOR) AND CAN BE DANGEROUS. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION: THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. EMPTY DRUMS SHOULD BE COMPLETELY DRAINED, PROPERLY BUNGED AND PROMPTLY RETURNED TO A DRUM RECONDITIONER, OR PROPERLY DISPOSED OF.
<b>ELECTRO- STATIC ACCUMULATION HAZARD:</b>	<b>USE PROPER GROUNDING</b>
<b>UNUSUAL FIRE AND EXPLOSION HAZARD:</b>	THIS PRODUCT IS <b>EXTREMELY FLAMMABLE</b> AND EXPLOSIVE UNDER NORMAL CONDITIONS IN THE PRESENCE OF FLAME OR SPARK SOURCE. IF STORAGE CONTAINERS ARE EXPOSED TO EXCESSIVE HEAT, <b>OVER PRESSURIZATION</b> OF THE CONTAINERS CAN RESULT. <b>VAPOR IS HEAVIER THAN AIR</b> AND MAY TRAVEL ALONG THE GROUND OR THROUGH VENTILATION SYSTEM CONSIDERABLE DISTANCE TO A SOURCE OF IGNITION AND <b>FLASH BACK.</b> KEEP WORK AREAS <b>FREE OF HOT METAL</b> SURFACES AND OTHER SOURCES OF IGNITION.
<b>SPECIAL FIRE FIGHTING PROCEDURES</b>	THE USE OF <b>SELF-CONTAINED BREATHING APPARATUS</b> WITH FULL FACE PIECE OPERATED IN PRESSURE-DEMAND OR OTHER POSITIVE PRESSURE MODE SHOULD BE PROVIDED FOR FIRE FIGHTERS IN BUILDINGS OR CONFINED AREAS WHERE THIS PRODUCT IS STORED. STORAGE CONTAINERS EXPOSED TO FIRE SHOULD BE KEPT COOL WITH WATER SPRAY IN ORDER TO PREVENT PRESSURE BUILD UP. USE WATER SPRAY TO COOL FIRE EXPOSED SURFACES AND TO PROTECT PERSONNEL. ISOLATE "FUEL" SUPPLY FROM FIRE. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES.

**SECTION I**

<b>MANUFACTURER:</b>	<b>VEXCON CHEMICALS, INC.</b>
<b>ADDRESS:</b>	7240 STATE RD., PHILA., PA 19135 USA
<b>EMERGENCY NO:</b>	1-800-858-2828 (PolySat)
<b>TELEPHONE NO:</b>	1-215-332-7709 (Vexcon)
<b>CHEMTREC NO:</b>	1-800-424-9300 (CCN#23822)
<b>PREPARED:</b>	JUNE 1997
<b>UPDATED:</b>	NOVEMBER 2011
<b>PREPARED BY:</b>	DARRYL F. MANUEL, PRESIDENT

**SECTION II HAZARDOUS INGREDIENTS**

MATERIAL OR COMPONENTS	CAS NO.	%	HAZARD DATA	UN#
BISPHENOL A EPOXY RESIN	25068-38-6	50-70%	N/D	3082
ACETONE	67-64-1	40-60%	OSHA HAZARD / DOT LABEL: FLAMMABLE LIQUID OSHA VPEL: 750 ppm TWA ACGIH TLV: 500 ppm TWA NIOSH REL: 250 ppm	1090

**SECTION V REACTIVITY DATA**

<b>CONDITIONS CONTRIBUTING TO INSTABILITY:</b>	THIS PRODUCT IS STABLE UNDER RECOMMENDED STORAGE CONDITIONS. AVOID TEMPERATURES ABOVE 300°C (572°F). POTENTIALLY VIOLENT DECOMPOSITION CAN OCCUR ABOVE 350 °C (662 °F). GENERATION OF GAS DURING DECOMPOSITION CAN CAUSE PRESSURE IN CLOSED SYSTEMS. PRESSURE BUILD-UP CAN BE RAPID.
<b>INCOMPATIBILITY:</b>	THIS PRODUCT IS INCOMPATIBLE WITH STRONG OXIDIZING AGENTS, STRONG ACIDS OR BASES, AND SELECTED AMINES.
<b>HAZARDOUS DECOMPOSITION PRODUCTS:</b>	THERMAL DECOMPOSITION IN THE PRESENCE OF AIR MAY YIELD CARBON MONOXIDE AND/OR CARBON DIOXIDE, AND UNIDENTIFIED ORGANICS.
<b>CONDITIONS CONTRIBUTING TO HAZARDOUS POLYMERIZATION:</b>	N/A WILL NOT OCCUR

**SECTION VI HEALTH HAZARD INFORMATION**

**HEALTH HAZARD DATA HAZARD CLASSIFICATION BASIS FOR CLASSIFICATION SOURCE**

**ROUTES OF EXPOSURE:**

<b>INHALATION:</b>	THIS PRODUCT MAY CREATE BREATHING DIFFICULTIES, DIZZINESS, LIGHTHEADEDNESS WHEN WORKING IN AREAS WITH HIGH VAPOR CONCENTRATION. ACETONE COMPONENT.
<b>SKIN CONTACT:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT. ACETONE COMPONENT.
<b>SKIN ABSORPTION:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT. ACETONE COMPONENT.
<b>EYE CONTACT:</b>	THIS PRODUCT MAY BE AN EYE IRRITANT. ACETONE COMPONENT.
<b>INGESTION / INHALATION</b>	CAN CAUSE GASTROINTESTINAL IRRITATION, NAUSEA, VOMITING. SMALL AMOUNTS OF LIQUID ASPIRATED INTO THE RESPIRATORY SYSTEM DURING INGESTION, OR FROM VOMITING, MAY CAUSE BRONCHOPNEUMONIA OR PULMONARY EDEMA. DO NOT INDUCE VOMITING. SEEK IMMEDIATE MEDICAL ATTENTION.
<b>EFFECTS OF OVEREXPOSURE:</b>	ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS. LIQUIDS MODERATELY IRRITATING ON SKIN AND EYES.
<b>ACUTE OVEREXPOSURE:</b>	ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS: MODERATE IRRITATION BY LIQUID TO SKIN AND EYES. PROLONGED CONTACT ON THE SKIN WILL CLAY AND DEFAT THE SKIN POSSIBLY CAUSING DERMATITIS.

**EMERGENCY AND FIRST AID PROCEDURES:**

<b>EYES:</b>	FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CONSULT A PHYSICIAN.
<b>SKIN:</b>	WASH WITH SOAP AND LARGE QUANTITIES OF WATER. SEEK MEDICAL ATTENTION IF SKIN IRRITATION DEVELOPS AND PERSISTS.
<b>INHALATION:</b>	MOVE TO LOCATION FREE FROM VAPORS. IF BREATHING IS DIFFICULT, GIVE OXYGEN. IF BREATHING STOPS, BEGIN ARTIFICIAL RESPIRATION AND SEEK IMMEDIATE MEDICAL ATTENTION.
<b>INGESTION:</b>	DO NOT INDUCE VOMITING; SEEK PROMPT MEDICAL ATTENTION.

**SECTION VII PRECAUTIONS FOR SAFE HANDLING AND USE AND SPILL CONTROL**

<b>AQUATIC TOXICITY (E.G. 96 HR. TLM):</b>	DO NOT DISCHARGE THIS PRODUCT INTO PUBLIC WATERS OR WATERWAYS UNLESS AUTHORIZED BY A NATIONAL POLLUTION DISCHARGE ELIMINATION SYSTEM (NPDES) PERMIT ISSUED BY THE ENVIRONMENTAL PROTECTION AGENCY (EPA).
<b>STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:</b>	ELIMINATE SOURCES OF IGNITION (FLARES, FLAMES, PILOT LIGHTS, ELECTRICAL SPARKS). PERSONS NOT WEARING PROTECTIVE EQUIPMENT SHOULD BE EXCLUDED FROM AREA OF SPILL UNTIL CLEAN-UP IS COMPLETE. PREVENT ADDITIONAL DISCHARGE OF MATERIAL; IF POSSIBLE TO DO SO WITHOUT HAZARD. FOR SMALL SPILLS, IMPLEMENT CLEANUP PROCEDURES. FOR LARGE SPILL, IMPLEMENT CLEAN UP PROCEDURES AND, IF IN PUBLIC AREA, KEEP PUBLIC AWAY AND ADVISE AUTHORITIES. DIKE SPILL AREA WITH SAND OR EARTH TO CONTAIN SPILLED LIQUID AND PREVENT SPREADING. DO NOT USE COMBUSTIBLE MATERIALS SUCH AS SAWDUST. PUMP LIQUID TO SALVAGE TANK. REMAINING LIQUID CAN BE TAKEN UP ON SAND, EARTH, FLOOR ABSORBENT, OR WITH ANOTHER SUITABLE ABSORBENT MATERIAL AND SHOVELLED INTO CONTAINERS. CONSULT AN EXPERT ON DISPOSAL OF RECOVERED MATERIAL AND ENSURE CONFORMITY TO EPA, FEDERAL, STATE, AND LOCAL DISPOSAL REGULATIONS.
<b>WASTE DISPOSAL METHOD:</b>	IF POSSIBLE, PUMP TO CONTROLLED CONTAINMENT AREA. ABSORB ON CLAY OR SAND. DISPOSE OF IN COMPLIANCE WITH EPA, FEDERAL, STATE, AND LOCAL REGULATIONS. TREATMENT, TRANSPORTATION AND DISPOSAL MUST BE IN COMPLIANCE WITH EPA FEDERAL, STATE, AND LOCAL REGULATIONS UNDER THE RESOURCES CONSERVATION AND RECOVERY ACT (RCRA, 40 CFR 261). TYPICALLY CONTROLLED BURNING, INCINERATION OR APPROVED LAND FILL SITES ARE AVAILABLE.

**SECTION VIII CONTROL MEASURES**

<b>VENTILATION REQUIREMENTS:</b>	LOCAL MECHANICAL VENTILATION MAY BE SUFFICIENT TO KEEP PRODUCT VAPOR CONCENTRATIONS WITHIN SPECIFIED TIME-WEIGHTED TLV RANGES. IF LOCAL VENTILATION PROVES INADEQUATE TO MAINTAIN SAFE VAPOR CONCENTRATIONS, SUPPLEMENTAL LOCAL EXHAUST MAY BE REQUIRED. OTHER SPECIAL PRECAUTIONS SUCH AS RESPIRATORY MASKS OR ENVIRONMENTAL CONTAINMENT DEVICES MAY BE REQUIRED IN EXTREME CASES.
<b>RESPIRATORY (SPECIFY IN DETAIL):</b>	THE USE OF RESPIRATORY PROTECTION DEPENDS ON VAPOR CONCENTRATION ABOVE THE TIME WEIGHTED TLV: USE OF OSHA APPROVED CARTRIDGE RESPIRATOR OR GAS MASK OR AIR-PACK. CHEMICAL CARTRIDGE RESPIRATOR: HALF MASK ORGANIC VAPOR CARTRIDGE. FULL FACE ORGANIC VAPOR CARTRIDGE IF EYE PROTECTION IS NEEDED.
<b>EYES:</b>	CHEMICAL GOGGLES AND/OR FACE SHIELD ARE RECOMMENDED TO SAFEGUARD AGAINST POTENTIAL EYE CONTACT, IRRITATION OR INJURY.
<b>GLOVES:</b>	THE USE OF IMPERMEABLE GLOVES IS ADVISED TO PREVENT SKIN IRRITATION IN SENSITIVE INDIVIDUALS. IMPERVIOUS GLOVES, (CHEMICAL RESISTANT) SUCH AS NEOPRENE, LATEX OR PVA.
<b>OTHER CLOTHING AND EQUIPMENT:</b>	TO PREVENT BODY CONTACT, IMPERVIOUS CLOTHING AND BOOTS ARE RECOMMENDED. IMPERVIOUS APRONS AND HELMETS (HEAD COVER) ARE RECOMMENDED WHEN WORKING WITH THIS PRODUCT. THE AVAILABILITY OF EYE WASHES AND SAFETY SHOWERS IN WORK AREAS IS RECOMMENDED.

**SECTION IX SPECIAL PRECAUTIONS**

<b>PRECAUTIONARY STATEMENTS:</b>	PERSONNEL SHOULD AVOID INHALATION OF VAPORS. PERSONAL CONTACT WITH THE PRODUCT SHOULD BE AVOIDED. SHOULD CONTACT BE MADE, REMOVE SATURATED APPAREL AND FLUSH AFFECTED BODY AREAS WITH WATER. CLOTHING MUST BE WASHED AND DRIED BEFORE REUSE. CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS WHEN EMPTIED SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE (VAPOR, LIQUID AND/OR SOLID). ALL HAZARD PRECAUTIONS GIVEN IN THIS DATA SHEET MUST BE OBSERVED.
<b>FIRE FIGHTING:</b>	WATER MAY BE UNSUITABLE AS AN EXTINGUISHING MEDIUM BUT HELPFUL IN KEEPING ADJACENT CONTAINERS COOL. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES. PERSONNEL SHOULD AVOID INHALATION OF VAPORS.
<b>OTHER HANDLING AND STORAGE REQUIREMENTS:</b>	STORE AND USE IN WELL VENTILATED AREA, EQUIVALENT TO FRESH AIR. KEEP CONTAINERS COOL, DRY, AND AWAY FROM SOURCES OF IGNITION. KEEP CONTAINER TIGHTLY CLOSED. DO NOT STORE WITH INCOMPATIBLE MATERIALS. STORE IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS. DO NOT STORE OR CONSUME FOOD, DRINK, OR TOBACCO IN AREAS WHERE THEY MAY BECOME CONTAMINATED WITH THIS MATERIAL. KEEP AWAY FROM HIGH TEMPERATURES, OPEN FLAMES, SPARKS, SOURCES OF IGNITION, ETC. USE WITH EXPLOSION PROOF EQUIPMENT IS HIGHLY ADVISABLE.

<b>HMIS HAZARD RATINGS:</b>	THIS INFORMATION IS FOR PEOPLE TRAINED IN: NATIONAL PAINT AND COATINGS ASSOCIATIONS (NPCA) HAZARDOUS MATERIALS IDENTIFICATION SYSTEM (HMIS) NATIONAL FIRE PROTECTION ASSOCIATION (NFPA 704) IDENTIFICATION OF FIRE HAZARDS OF MATERIALS		
			<b>KEY</b>
<b>POWERCOAT EPOXY LD FT PIGM PART B</b>	<b>NPCA-HMIS</b>	<b>NFPA 704</b>	4 -- SEVERE
<b>HEALTH</b>	<b>1</b>	<b>1</b>	3 -- SERIOUS
<b>FLAMMABILITY</b>	<b>3</b>	<b>3</b>	2 -- MODERATE
<b>REACTIVITY</b>	<b>2</b>	<b>2</b>	1 -- SLIGHT
			0 -- MINIMAL

**SECTION X REGULATORY INFORMATION**

<b>TSCA:</b>	THE SOLVENT PORTION OF THIS PRODUCT IS LISTED ON THE TSCA INVENTORY AS A UVCB (UNKNOWN, VARIABLE COMPOSITION OR BIOLOGICAL) CHEMICAL AT CAS REGISTRY NUMBER 67-64-1 (ACETONE).
<b>CERCLA:</b>	IF THE REPORTABLE QUANTITY OF THIS PRODUCT IS ACCIDENTALLY SPILLED, THE INCIDENT IS SUBJECT TO THE PROVISIONS OF THE COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT (CERCLA) AND MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER BY CALLING 1-800-424-8802 or 202-426-2675.
<b>THE REPORTABLE SPILL QUANTITY (RQ) OF THIS PRODUCT IS 5,000 POUNDS (ACETONE).</b>	
<b>SARA TITLE III:</b>	UNDER THE PROVISIONS OF TITLE III, SECTIONS 311/312 OF THE SUPERFUND AMENDMENTS AND RE-AUTHORIZATION ACT, THIS PRODUCT IS CLASSIFIED INTO THE FOLLOWING HAZARD CATEGORIES:
<b>ACETONE IMMEDIATE, DELAYED, FIRE</b>	
<b>ADDITIONAL REGULATORY CONCERNS:</b>	(FEDERAL, FDA, USDA, CPSC, STATE, OTHER)
<b>CERCLA / RQ: 5000 POUNDS (ACETONE).</b>	
<b>THIS PRODUCT CONTAINS A MATERIAL ON THE RQ TABLE (HMT 172.101 Appendix A):</b>	ACETONE 5000 LBS
<b>TSCA:</b>	IS THIS PRODUCT, OR ALL ITS INGREDIENTS, BEING CERTIFIED FOR INCLUSION ON THE TOXIC SUBSTANCES CONTROL ACT INVENTORY OF CHEMICAL SUBSTANCES? <b>YES</b>

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