### SECTION I - GENERAL INFORMATION

<table>
<thead>
<tr>
<th>PRODUCT IDENTIFICATION:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>POWERCOAT PRIMER CLEAR AIM</td>
<td></td>
</tr>
</tbody>
</table>

| VOC CONTENT: | <250 GRAMS/LITER OR <2.09 #/GAL |
| CATEGORY: | CONCRETE CURING COMPOUND (OTC/LIMIT 350g/L) |
| COMMON NAME: | STYRENE ACRYLATE COPOLYMER IN EXEMPT SOLVENT |
| MANUFACTURER: | VEXCON CHEMICALS, INC |
| ADDRESS | 7240 STATE RD, PHILADELPHIA, PA 19135 |
| EMERGENCY NO: | 800.858.2828 (PolySat Inc) |
| TELEPHONE NO: | 215.332.7709 (Vexcon) |
| CHEMTREC NO: | 800.424.9300 (CCN#23822) |
| UPDATED: | JULY 2017 |
| PREPARED BY: | DARRY F. MANUEL, PRESIDENT |

### SECTION II - HAZARD IDENTIFICATION

| CLASSIFICATION OF MIXTURE: | FLAMMABLE LIQUID – CATEGORY 2 |
| SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - CATEGORY 3 |

| HAZARD STATEMENTS: | HIGHLY FLAMMABLE LIQUID AND VAPOR. CAUSES SERIOUS EYE IRRITATION, MAY CAUSE DROWSINESS OR DIZZINESS |

| PRECAUTIONALY STATEMENTS: | FLAMMABLE LIQUID: USE ONLY WITH ADEQUATE VENTILATION. IF SWALLOWED, DO NOT INDUCE VOMITING. USE OF SOLVENT RESISTANT GLOVES, GOGGLES AND OTHER PROTECTIVE EQUIPMENT IS ADVISED WHEN HANDLING THIS PRODUCT. ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL. USE OF RESPIRATORS IS ADVISED WHEN USING PRODUCT IN CONFINED AREA. |

### SECTION III HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>MATERIAL OR COMPONENTS</th>
<th>CAS NO.</th>
<th>%</th>
<th>HAZARD DATA</th>
<th>UN#</th>
</tr>
</thead>
<tbody>
<tr>
<td>STYRENE ACRYLATE COPOLYMER</td>
<td>25036-16-2</td>
<td>40-50%</td>
<td>ND</td>
<td>NONE</td>
</tr>
<tr>
<td>ACETONE</td>
<td>67-64-1</td>
<td>35-45%</td>
<td>FLAMMABLE LIQUID</td>
<td>1090</td>
</tr>
<tr>
<td>SOLVENT NAPHTHA (Petroleum), HEAVY AROMATIC</td>
<td>64742-94-5</td>
<td>5-15%</td>
<td>ACGIH TLV: 100 ppm, 525 mg/m³ (TWA)</td>
<td>1255</td>
</tr>
</tbody>
</table>

THE SOLVENT PORTION CONTAINS THE FOLLOWING SECTION 313 REPORTABLE INGREDIENTS:

| 1,2,4-TRIMETHYL BENZENE (PSEUDOCUMENE) | 95-63-6 | <32.0% | FLAMMABLE LIQUID | 1993 |
| CUMENE | 98-82-8 | 1.1% Max | OSHA Z1 55ppm (TWA) | 1918 |
| XYLENE | 1330-20-7 | 2.2% Max | DOT LABEL: | 1307 |

### SECTION IV FIRST AID MEASURES

<table>
<thead>
<tr>
<th>ROUTES OF EXPOSURE:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>INHALATION:</td>
<td>THIS PRODUCT MAY CREATE BREATHING DIFFICULTIES. DIZZINESS, LIGHTHEADEDNESS WHEN WORKING IN AREAS WITH HIGH VAPOR CONCENTRATION. VAPOR INHALATION CAN CAUSE NASAL AND RESPIRATORY IRRITATION, DIZZINESS, WEAKNESS, FATIGUE, NAUSEA OR HEADACHE. ACETONE AND AROMATIC 150 COMPONENT</td>
</tr>
<tr>
<td>SKIN CONTACT:</td>
<td>THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT. ACETONE AND AROMATIC 150 COMPONENTS</td>
</tr>
<tr>
<td>SKIN ABSORPTION:</td>
<td>THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT. ACETONE AND AROMATIC COMPONENT.</td>
</tr>
<tr>
<td>EYE CONTACT:</td>
<td>THIS PRODUCT MAY BE AN EYE IRRITANT. ACETONE AND AROMATIC COMPONENT.</td>
</tr>
</tbody>
</table>
HAZARD:
AND EXPLOSION
STATIC
ELECTRO-
HAZARD:
GENERAL
EXTINGUISHING
INGESTION:
EMERGENCY AND FIRST AID PROCEDURES:
OVEREXPOSURE:
------------------------------------------------------------------------
SECTION V FIREFIGHTING MEASURES
"EMPTY" CONTAINERS
STORAGE CONTAINERS EXPOSED TO
PRESENCE OF FLAME OR SPARKS SOURCE.
EXPLOSIVE UNDER NORMAL CONDITIONS IN THE
WATER MAY BE USED TO REDUCE THE RATE OF
KEEPS WORK AREAS
AND FLASH BACK.
CONSIDERABLE DISTANCE TO A SOURCE OF IGNITION
- CAN FORM COMBUSTIBLE MIXTURES AT
TEMPERATURES AT OR ABOVE THE FLASH POINT.
NOTE: THIS MATERIAL RELEASES ETHYL ALCOHOL
UPON HYDROLYSIS. ETHYL ALCOHOL CAUSES OPTIC
NEUROPATHY, METABOLIC ACIDOSIS AND
RESPIRATORY DEPRESSION. SIGNS AND SYMPTOMS
OF OVEREXPOSURE INCLUDE HEADACHE, BLURRED
VISION, CONstricted VISUAL FIELDS, AND
SHORTNESS OF BREATH, DIZZINESS AND VERTIGO.
DO NOT INDUCE VOMITING; SEEK IMMEDIATE
MEDICAL ATTENTION.
DO NOT INDUCE VOMITING, SEEK IMMEDIATE
MEDICAL ATTENTION.
PRECAUTIONARY STATEMENTS:
PERSONNEL SHOULD AVOID INHALATION OF VAPORS.
PERSONAL CONTACT WITH THE PRODUCT SHOULD BE
AVOided. SHOULD CONTACT BE MADE, REMOVE SATURATED APPAREL
AND FLUSH AFFECTED BODY AREAS WITH WATER. CLOTHING MUST BE
WASHED AND DRIED BEFORE USE. CONTAINERS OF THIS MATERIAL MAY BE
HAZARDOUS WHEN EMPTIED SINCE EMPTIED CONTAINERS RETAIN
PRODUCT RESIDUE (VAPOR, LIQUID AND/OR SOLID). ALL HAZARD
PRECAUTIONS GIVEN IN THIS DATA SHEET MUST BE OBSERVED.
THE USE OF SELF-CONTAINED BREATHING
APPARATUS WITH FULL FACE PIECE OPERATED IN
PRESSURE-DEMAND OR OTHER POSITIVE PRESSURE
MODE SHOULD BE PROVIDED FOR FIRE FIGHTERS IN
BUILDINGS OR CONFINED AREAS WHERE THIS
PRODUCT IS STORED.
THE USE OF COMBUSTIBLE MATERIALS SUCH AS SAWDUST. RECOVER BY
PUMPING (USE AN EXPLOSION PROOF OR HAND PUMP) OR WITH A
SUHPLAIBLE ABSORBENT. CONSULT AN EXPERT ON DISPOSAL OF
RECOVERED MATERIAL AND ENSURE CONFORMITY TO EPA, FEDERAL,
STATE, AND LOCAL DISPOSAL REGULATIONS.
PLASTIC, EXPERIMENTAL NON-CONFINED WATERS. CONSULT AN EXPERT ON DISPOSAL OF
RECOVERED MATERIAL AND ENSURE CONFORMITY TO EPA, FEDERAL,
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STATE, AND LOCAL DISPOSAL REGULATIONS.
STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:
LAND SPILL: ELIMINATE SOURCES OF IGNITION. PREVENT ADDITIONAL
DISCHARGE OF MATERIAL; IF POSSIBLE TO DO SO WITHOUT HAZARD. FOR
SMALL SPILLS, IMPLEMENT CLEANUP PROCEDURES. FOR LARGE SPILLS,
IMPLEMENT CLEANUP PROCEDURES AND, IF IN PUBLIC AREA, KEEP
PUBLIC AWAY AND ADVISE AUTHORITIES. ALSO, IF THIS PRODUCT IS
SUBJECT TO CERCLA REPORTING NOTIFY THE NATIONAL RESPONSE CENTER.
PREVENT LIQUID FROM ENTERING SEWERS, WATERCOURSES,
OR LOW AREAS. CONTAIN SPILLED LIQUID WITH WATER OR EPS. DO NOT USE
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WATER SPILL: REMOVE FROM SURFACE BY SKIMMING OR WITH SUHPLAIBLE
ABSORBENTS. IF ALLOWED BY LOCAL AUTHORITIES AND ENVIRONMENTAL
AGENCIES, SINKING AND/OR SUITABLE DISPERSANTS MAY BE USED IN NON-ConFINED WATERS. CONSULT AN EXPERT ON DISPOSAL OF
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OTHER CLOTHING AND EQUIPMENT: TO PREVENT BODY CONTACT, IMPERVIOUS CLOTHING AND BOOTS ARE RECOMMENDED. IMPERVIOUS APRONS AND HELMETS (HEAD COVER) ARE RECOMMENDED WHEN WORKING WITH THIS PRODUCT. THE AVAILABILITY OF EYE WASHES AND SAFETY SHOWERS IN WORK AREAS IS RECOMMENDED.

ENVIRONMENTAL TOXICITY: THIS MATERIAL IS NOT EXPECTED TO BE TOXIC TO AQUATIC LIFE. THE LC50/96 HR. VALUES FOR FISH ARE OVER 100 MG/L.

SECTION IX PHYSICAL / CHEMICAL CHARACTERISTICS

**Boiling Point:** (760mmHg) 56°C / 134°F (acetone)
**Melting/Freezing Point:** ~95°C / -139°F (acetone)
**Vapor Pressure:** 154 mmHg@68°F/20°C (acetone)
**Vapor Density (Air=1):** 2.0 (acetone)
**Solubility in H2O % by WT:** 50-70%
**Evaporation Rate (BuAc=1):** 7.7 FAST (acetone) 0.90
**pH (AS IS):** 0.90
**pH (1% Soln):** N/A
**Appearance and Odor:** CLEAR LIQUID WITH ACETONE ODOR
**Flash Point:** (Test Method) -17°C / 1.4°F (TCC) (acetone)
**Autoignition Temp:** 465°C / 869°F (acetone)
**Flammable Limits in Air, % by Vol:** Lower: 2.5% Upper: 12.8% (acetone)

SECTION X STABILITY AND REACTIVITY

**Conditions Contributing to Instability:** This product is stable.
**Incompatibility:** This product is incompatible with strong oxidizing agents, strong acids or bases, and selected amines.
**Hazardous Decomposition Products:** Thermal decomposition in the presence of air may yield carbon monoxide and/or carbon dioxide, and unidentified organics.
**Conditions Contributing to Hazardous Polymerization:** N/A will not occur.

SECTION XI TOXICOLOGICAL INFORMATION

**Oral**
- Rat LD50: 5800 MG/KG
- Rat LC50: 1000 MG/KG

**Inhalation**
- Rabbit Standard Draize, 20 MG, Severe

**Irritation Eye**
- Investigated as a Rumarigen, Mutagen, Reproductive Effector

SECTION XII ECOLOGICAL INFORMATION

**Soil**
- When released into the soil, this material is expected to readily biodegrade. This material is expected to leach into groundwater. When released into soil, this material is expected to quickly evaporate.

**Water**
- When released into water, this material is expected to readily biodegrade. When released into water, this material is expected to quickly evaporate. This material has a log octanol-water partition coefficient of less than 3.0. This material is expected to bioaccumulate.

**Air**
- When released into the air, this material may be moderately degraded by reaction with photochemically produce hydroxyl radicals. When released into the air, this material may be moderately degraded by photolysis. When released into the air, this material is expected to quickly evaporate.

SECTION XIII DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** If possible, pump to controlled containment area. Absorb on clay or sand. Dispose of in compliance with EPA, Federal, State, and local regulations. Treatment, transportation and disposal must be in compliance with EPA, Federal, State, and local regulations under the Resources Conservation and Recovery Act (RCRA, 40 CFR 261). Typically controlled burning, incineration or approved land fill sites are available.

SECTION XIV TRANSPORTATION INFORMATION

**DOT**
- Ground: 1866 Resin Solution
- Class: III
- ORMD – Max 30Kg gross wt (66lbs)

**IATA**
- Air: 1866 Resin Solution
- Class: III
- Passenger Aircraft: 5L Cargo Aircraft: 60L

**IMDG**
- Ocean: 1866 Resin Solution
- Class: III

**Marine Pollutant:** This product does contain a material on the Marine Pollutants Table (HMT 172.101 Appendix B). Aromatic 100.

SECTION XV REGULATORY INFORMATION

**TSCA:** The solvent portion of this product is listed on the TSCA inventory as a UVCB (Unknown, Variable Composition or Biological) Chemical at CAS Registry Number 67-64-1 (Acetone).

**CERCLA:** If the reportable quantity of this product is accidentally spilled, the incident is subject to the provisions of the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) and must be reported to the national response center by calling 1-800-424-8802 or 202-426-2675.

**The Reportable Spill Quantity (RQ) of this Product is 5,000 Pounds (Acetone).**

**SARA Title III:** Under the provisions of Title III, Sections 311/312 of the Superfund Amendments and Re-Authorization Act, this product is classified into the following hazard categories: Delayed Health, Fire.

**Additional Regulatory Concerns:** (FEDERAL, FDA, USDA, CPSC, STATE, OTHER)
- Marine Pollutants: This product does contain a material on the Marine Pollutants Table (HMT 172.101 Appendix B). See Section XIV.
- CERCLA / RQ: 5000 Pounds (Acetone).
- This product contains a material on the RQ Table (HMT 172.101 Appendix A).
- TSCA: Is this product, or all its ingredients, being certified for inclusion on the toxic substances control act inventory of chemical substances? YES.

SECTION XVI OTHER INFORMATION

**Prepared By:** Darryl F. Manuel / President
**Company:** VEXCON Chemicals, Inc.
**Address:** 7240 State Rd., Phila., PA 19135 USA

The information provided in this material safety data sheet has been obtained from sources believed to be reliable. VEXCON provides no warranties, express or implied, and assumes no responsibility for the accuracy or completeness of the information contained herein.
### HMIS HAZARD RATINGS:

This information is for people trained in:

- National Paint and Coatings Associations (NPCA)
- Hazardous Materials Identification System (HMIS)
- National Fire Protection Association (NFPA 704)

Identification of fire hazards of materials

<table>
<thead>
<tr>
<th>POWERCOAT PRIMER CLEAR AIM</th>
<th>NPCA-HMIS</th>
<th>NFPA 704</th>
<th>KEY</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>1</td>
<td>1</td>
<td>3 -- SERIOUS</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>3</td>
<td>3</td>
<td>2 -- MODERATE</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
<td>0</td>
<td>1 -- SLIGHT</td>
</tr>
</tbody>
</table>

0 -- MINIMAL