



HAZARD RATING  
4=EXTREME  
3=HIGH  
2=MODERATE  
1=SLIGHT  
0=INSIGNIFICANT

<b>HEALTH</b>	<b>1</b>
<b>FLAMMABILITY</b>	<b>3</b>
<b>REACTIVITY</b>	<b>0</b>

SAFETY DATA SHEET  
VEXCON NO. CP201  
**PROCOAT UR PART A  
CLEAR**

**SECTION I - GENERAL INFORMATION**

<b>PRODUCT IDENTIFICATION:</b> <b>PROCOAT UR PART A CLEAR</b>	
<b>VOC CONTENT:</b>	AS APPLIED: <340 GRAMS/LITERS OR <2.83 #/GAL PART A ONLY: <350 GRAMS/LITER OR <3.13 #/GAL
<b>CATEGORY:</b>	<b>INDUSTRIAL MAINTENANCE COATING</b>
<b>COMMON NAME:</b>	<b>URETHANE COATING</b>
<b>MANUFACTURER:</b>	<b>VEXCON CHEMICALS, INC</b>
<b>ADDRESS</b>	7240 STATE RD, PHILADELPHIA, PA 19135
<b>EMERGENCY NO:</b>	800.858.2828 (PolySat Inc)
<b>TELEPHONE NO:</b>	215.332.7709 (Vexcon)
<b>CHEMTREC NO:</b>	800.424.9300 (CCN# 23822)
<b>PREPARED:</b>	JULY 2017
<b>UPDATED:</b>	JULY 2020
<b>PREPARED BY:</b>	DARRY F. MANUEL , PRESIDENT



**SECTION II - HAZARD IDENTIFICATION**

**CLASSIFICATION OF MIXTURE**  
FLAMMABLE LIQUIDS - CATEGORY 2  
ACUTE TOXICITY; INHALATION - CATEGORY 4  
SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY - SINGLE EXPOSURE - CATEGORY 3  
ACUTE AQUATIC TOXICITY - CATEGORY 3

**SINGLE WORD: DANGER**

**HAZARD STATEMENT:** HIGHLY FLAMMABLE LIQUID AND VAPOR. HARMFUL IF INHALED. MAY CAUSE RESPIRATORY IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS. HARMFUL TO AQUATIC LIFE.

**PRECAUTIONARY STATEMENT FLAMMABLE LIQUID:** KEEP AWAY FOR HEAT/SPARKS/ OPEN FLAMES/HOT SURFACES- NO SMOKING. USE ONLY WITH ADEQUATE VENTILATION; IF SWALLOWED, DO NOT INDUCE VOMITING; USE OF SOLVENT RESISTANT GLOVES, GOGGLES AND OTHER PROTECTIVE EQUIPMENT IS ADVISED WHEN HANDLING THIS PRODUCT: ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL: USE OF RESPIRATORS IS ADVISED WHEN USING PRODUCT IN CONFINED AREA.

**SECTION III HAZARDOUS INGREDIENTS**

MATERIAL OR COMPONENTS	CAS NO.	%	HAZARD DATA	UN#
STYRENE ACRYLATE POLYMER	25036-16-2	50-60%	ND	N/A
TERTIARY BUTYL ACETATE	540-88-5	5-10%	OSHA HAZARD: FLAMMABLE LIQUID OSHA PEL: 200 ppm ACGIH TLV: 200 ppm	1123
ETHYLENE GLYCOL MONOPROPYL ETHER	002807-30-9	1-5%	OSHA HAZARD: COMBUSTIBLE TLV 100 ppm	1993
SOLVENT NAPHTHA (Petroleum), LIGHT AROMATIC	64742-95-6	1-5%	TLV 50ppm OSHA HAZARD: COMBUSTIBLE LIQUID	1268
2,6 DIMETHYL-4-HEPTANONE	108-83-8	<1%	ACGIH TLV: 25 ppm (TWA) OSHA PEL: 50 ppm, 290 mg/m3 (TWA) NIOSH REL: 25 ppm, 150 mg/m3 (TWA)	1157
PERFORMANCE ADDITIVES, VAR.	N/A	1-5%	N/A	N/A
<b>THE AROMATIC SOLVENT PORTION CONTAINS THE FOLLOWING SECTION 313 REPORTABLE INGREDIENTS:</b>				
COMPONENT	CAS NO.	MAX %	HAZARD DATA	UN#
1,2,4-TRIMETHYL BENZENE (PSEUDOCUMENE)	95-63-6	<32.0 %	OSHA PEL: NE ACGIH TLV: 25ppm (TWA)	1993
XYLENES	1330-20-7	<2.2%	OSHA Z1 100ppm (TWA) ACGIH TLV 100ppm (TWA) NIOSH REL 100 ppm (TWA)	1307
CUMENE	98-82-8	<1.1%	OSHA Z1 50ppm (TWA) ACGIH TLV 50ppm (TWA)	1918

**SECTION IV FIRST AID MEASURES**

**HEALTH HAZARD DATA HAZARD CLASSIFICATION BASIS FOR CLASSIFICATION SOURCE**

<b>ROUTES OF EXPOSURE:</b>	
<b>INHALATION:</b>	THIS PRODUCT MAY CREATE BREATHING DIFFICULTIES. DIZZINESS, LIGHTHEADEDNESS WHEN WORKING IN AREAS WITH HIGH VAPOR CONCENTRATION.
<b>SKIN CONTACT:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT.
<b>SKIN ABSORPTION:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT.
<b>EYE CONTACT:</b>	THIS PRODUCT MAY BE AN EYE IRRITANT.

<b>INGESTION / INHALATION</b>	SMALL AMOUNTS OF LIQUID ASPIRATED INTO THE RESPIRATORY SYSTEM DURING INGESTION, OR FROM VOMITING, MAY CAUSE BRONCHOPNEUMONIA OR PULMONARY EDEMA. DO NOT INDUCE VOMITING. SEEK IMMEDIATE MEDICAL ATTENTION.
<b>EFFECTS OF OVEREXPOSURE:</b>	<b>TLV 50 ppm</b> AROMATIC SOLVENT, TERTIARY BUTYL ACETATE, PROPYL CELLOSOLVE, AND DIBK COMPONENTS. ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS. LIQUIDS MODERATELY IRRITATING ON SKIN AND EYES.
<b>ACUTE OVEREXPOSURE:</b>	ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS: MODERATE IRRITATION BY LIQUID TO SKIN AND EYES. PROLONGED CONTACT ON THE SKIN WILL CLAY AND DEFAAT THE SKIN POSSIBLY CAUSING DERMATITIS.
<b>EMERGENCY AND FIRST AID PROCEDURES:</b>	
<b>EYES:</b>	FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK IMMEDIATE MEDICAL ATTENTION.
<b>SKIN:</b>	WASH WITH SOAP AND LARGE QUANTITIES OF WATER. SEEK MEDICAL ATTENTION IF SKIN IRRITATION DEVELOPS AND PERSISTS.
<b>INHALATION:</b>	MOVE TO LOCATION FREE FROM VAPORS. IF BREATHING IS DIFFICULT, GIVE OXYGEN. IF BREATHING STOPS, BEGIN ARTIFICIAL RESPIRATION AND SEEK IMMEDIATE MEDICAL ATTENTION.
<b>INGESTION:</b>	DO NOT INDUCE VOMITING; SEEK IMMEDIATE MEDICAL ATTENTION.

### SECTION V FIREFIGHTING MEASURES

<b>EXTINGUISHING MEDIA:</b>	EXCLUDE AIR. FIRES INVOLVING THIS PRODUCT MAY BE CONTROLLED BY <b>REGULAR FOAM, CARBON DIOXIDE, DRY CHEMICALS OR WATER SPRAY</b> . WATER MAY BE USED TO REDUCE THE RATE OF BURNING AND FOR COOLING PURPOSES. AVOID SPRAYING WATER DIRECTLY INTO STORAGE CONTAINERS DUE TO DANGER OF BOIL OVER.
<b>GENERAL HAZARD:</b>	<b>FLAMMABLE LIQUID</b> - CAN FORM COMBUSTIBLE MIXTURES AT TEMPERATURES AT OR ABOVE THE FLASH POINT. <b>STATIC DISCHARGE</b> - MATERIAL CAN ACCUMULATE STATIC CHARGES WHICH CAN CAUSE AN INCENDIARY ELECTRICAL DISCHARGE. <b>"EMPTY" CONTAINERS</b> RETAIN PRODUCT RESIDUE (LIQUID AND/OR VAPOR) AND CAN BE DANGEROUS. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION: THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. EMPTY DRUMS SHOULD BE COMPLETELY DRAINED, PROPERLY BUNGED AND PROMPTLY RETURNED TO A DRUM RECONDITIONER, OR PROPERLY DISPOSED OF.
<b>ELECTRO-STATIC ACCUMULATION HAZARD:</b>	<b>USE PROPER GROUNDING</b>
<b>UNUSUAL FIRE AND EXPLOSION HAZARD:</b>	IF STORAGE CONTAINERS ARE EXPOSED TO EXCESSIVE HEAT, <b>OVER PRESSURIZATION</b> OF THE CONTAINERS CAN RESULT. <b>VAPOR IS HEAVIER THAN AIR</b> AND MAY TRAVEL ALONG THE GROUND OR THROUGH VENTILATION SYSTEM CONSIDERABLE DISTANCE TO A SOURCE OF IGNITION AND FLASH BACK. KEEP WORK AREAS <b>FREE OF HOT METAL SURFACES</b> AND OTHER SOURCES OF IGNITION.
<b>SPECIAL FIRE FIGHTING PROCEDURES</b>	THE USE OF <b>SELF-CONTAINED BREATHING APPARATUS</b> WITH FULL FACE PIECE OPERATED IN PRESSURE-DEMAND OR OTHER POSITIVE PRESSURE MODE SHOULD BE PROVIDED FOR FIRE FIGHTERS IN BUILDINGS OR CONFINED AREAS WHERE THIS PRODUCT IS STORED. STORAGE CONTAINERS EXPOSED TO FIRE SHOULD BE KEPT COOL WITH WATER SPRAY IN ORDER TO PREVENT PRESSURE BUILD UP. USE WATER SPRAY TO COOL FIRE EXPOSED SURFACES AND TO PROTECT PERSONNEL. ISOLATE "FUEL" SUPPLY FROM FIRE. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES.

### SECTION VI ACCIDENTAL RELEASE MEASURES

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:** ELIMINATE SOURCES OF IGNITION (FLARES, FLAMES, PILOT LIGHTS, ELECTRICAL SPARKS). PREVENT ADDITIONAL DISCHARGE OF MATERIAL; IF POSSIBLE TO DO SO WITHOUT HAZARD. FOR SMALL SPILLS, IMPLEMENT CLEANUP PROCEDURES. FOR LARGE SPILL, IMPLEMENT CLEAN UP PROCEDURES AND, IF IN PUBLIC AREA, KEEP PUBLIC AWAY AND ADVISE AUTHORITIES. DIKE SPILL AREA WITH SAND OR EARTH TO CONTAIN SPILLED LIQUID AND PREVENT SPREADING. DO NOT USE COMBUSTIBLE MATERIALS SUCH AS SAWDUST. PUMP LIQUID TO SALVAGE TANK. REMAINING LIQUID CAN BE TAKEN UP ON SAND, EARTH, FLOOR ABSORBENT, OR WITH ANOTHER SUITABLE ABSORBENT MATERIAL AND SHOVELED INTO CONTAINERS. CONSULT AN EXPERT ON DISPOSAL OF RECOVERED MATERIAL AND ENSURE CONFORMITY TO EPA, FEDERAL, STATE, AND LOCAL DISPOSAL REGULATIONS.

### SECTION VII HANDLING AND STORAGE

**PRECAUTIONARY STATEMENTS:** PERSONNEL SHOULD AVOID INHALATION OF VAPORS. PERSONAL CONTACT WITH THE PRODUCT SHOULD BE AVOIDED. SHOULD CONTACT BE MADE, REMOVE SATURATED APPAREL AND FLUSH AFFECTED BODY AREAS WITH WATER. CLOTHING MUST BE WASHED AND DRIED BEFORE REUSE. CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS WHEN EMPTIED SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE (VAPOR, LIQUID AND/OR SOLID). ALL HAZARD PRECAUTIONS GIVEN IN THIS DATA SHEET MUST BE OBSERVED.

**FIRE FIGHTING:** WATER MAY BE UNSUITABLE AS AN EXTINGUISHING MEDIUM BUT HELPFUL IN KEEPING ADJACENT CONTAINERS COOL. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES. PERSONNEL SHOULD AVOID INHALATION OF VAPORS.

**OTHER HANDLING AND STORAGE REQUIREMENTS:** STORE AND USE IN WELL VENTILATED AREA, EQUIVALENT TO FRESH AIR. KEEP CONTAINER TIGHTLY CLOSED. DO NOT STORE WITH INCOMPATIBLE MATERIALS. STORE IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS. DO NOT STORE OR CONSUME FOOD, DRINK, OR TOBACCO IN AREAS WHERE THEY MAY BECOME CONTAMINATED WITH THIS MATERIAL. KEEP AWAY FROM HIGH TEMPERATURES, OPEN FLAMES, SPARKS, SOURCES OF IGNITION, ETC. USE WITH EXPLOSION PROOF EQUIPMENT IS HIGHLY ADVISABLE.

### SECTION VIII EXPOSURE CONTROLS / PERSONAL PROTECTION

**VENTILATION REQUIREMENTS:** LOCAL MECHANICAL VENTILATION MAY BE SUFFICIENT TO KEEP PRODUCT VAPOR CONCENTRATIONS WITHIN SPECIFIED TIME-WEIGHTED TLV RANGES. IF LOCAL VENTILATION PROVES INADEQUATE TO MAINTAIN SAFE VAPOR CONCENTRATIONS, SUPPLEMENTAL LOCAL EXHAUST MAY BE REQUIRED. OTHER SPECIAL PRECAUTIONS SUCH AS RESPIRATORY MASKS OR ENVIRONMENTAL CONTAINMENT DEVICES MAY BE REQUIRED IN EXTREME CASES.

**RESPIRATORY (SPECIFY IN DETAIL):** THE USE OF RESPIRATORY PROTECTION DEPENDS ON VAPOR CONCENTRATION ABOVE THE TIME WEIGHTED TLV: USE OF OSHA APPROVED CARTRIDGE RESPIRATOR OR GAS MASK OR AIR-PACK. CHEMICAL CARTRIDGE RESPIRATOR: HALF MASK ORGANIC VAPOR CARTRIDGE. FULL FACE ORGANIC VAPOR CARTRIDGE IF EYE PROTECTION IS NEEDED.

**EYES:** CHEMICAL GOGGLES AND/OR FACE SHIELD ARE RECOMMENDED TO SAFEGUARD AGAINST POTENTIAL EYE CONTACT, IRRITATION OR INJURY.

**GLOVES:** THE USE OF IMPERMEABLE GLOVES IS ADVISED TO PREVENT SKIN IRRITATION IN SENSITIVE INDIVIDUALS. IMPERVIOUS GLOVES, (CHEMICAL RESISTANT) SUCH AS NEOPRENE, LATEX OR PVA.

**OTHER CLOTHING AND EQUIPMENT:** TO PREVENT BODY CONTACT, IMPERVIOUS CLOTHING AND BOOTS ARE RECOMMENDED. IMPERVIOUS APRONS AND HELMETS (HEAD COVER) ARE RECOMMENDED WHEN WORKING WITH THIS PRODUCT. THE AVAILABILITY OF EYE WASHES AND SAFETY SHOWERS IN WORK AREAS IS RECOMMENDED.

### SECTION IX PHYSICAL / CHEMICAL CHARACTERISTICS

<b>BOILING POINT:</b> (760mmHg) <b>98 C / 208 F (TBAC)</b>	<b>MELTING/FREEZING POINT:</b> -62 C / 79 F (TBAC)
<b>VAPOR PRESSURE:</b> 41.5 mmHg@68°F/25°C (TBAC)	<b>VAPOR DENSITY (AIR=1):</b> 4.0 (TBAC)
<b>SOLUBILITY IN H2O % BY WT:</b> INSOLUBLE	<b>% VOLATILES BY VOL:</b> 40-60%
<b>EVAPORATION RATE (BuAc=1):</b> 2.8 MEDIUM (TBAC)	<b>SPECIFIC GRAVITY (H2O=1)</b> 0.96
<b>pH (AS IS):</b> N/A	<b>pH (1% SOLN):</b> N/A
<b>APPEARANCE AND ODOR:</b>	CLEAR LIQUID WITH PAINT SOLVENT ODOR

<b>FLASH POINT:</b> (TEST METHOD)	<b>4°C / 39°F (TCC) (TBAC)</b>
<b>AUTOIGNITION TEMP:</b>	517°C / 964°F (TBAC)
<b>FLAMMABLE LIMITS IN AIR, % BY VOL:</b>	LOWER: 1.2% UPPER: 6.9% (TBAC)

**SECTION X STABILITY AND REACTIVITY**

<b>CONDITIONS CONTRIBUTING TO INSTABILITY:</b>	THIS PRODUCT IS STABLE.
<b>INCOMPATIBILITY:</b>	THIS PRODUCT IS INCOMPATIBLE WITH STRONG OXIDIZING AGENTS, STRONG ACIDS OR BASES, AND SELECTED AMINES.
<b>HAZARDOUS DECOMPOSITION PRODUCTS:</b>	THERMAL DECOMPOSITION IN THE PRESENCE OF AIR MAY YIELD CARBON MONOXIDE AND/OR CARBON DIOXIDE, AND UNIDENTIFIED ORGANICS.
<b>CONDITIONS CONTRIBUTING TO HAZARDOUS POLYMERIZATION:</b>	N/A WILL NOT OCCUR

**SECTION XI TOXICOLOGICAL INFORMATION**

<b>ACUTE TOXICITY</b>	LC50 (VAPOR)	RAT	4211 ppm	6 HOURS
	LD50 (ORAL)	RAT	4500 MG/KG BWT	
	LD50	RABBIT	>2000 ,G/KG BWT	
<b>ACUTE EFFECTS</b>	INHALATION		VAPORS OR AEROSOL MAY CAUSE IRRITATION OF THE EYES, NOSE AND THROAT AS WELL AS CNS DEPRESSION (FATIGUE, DIZZINES, LOSS OF CONCENTRATION, WITH COLLAPSE, COMA AND DEATH POSSIBLE IN CASES OF SEVERE OVER EXPOSURE), INHALATION OF AIRBORNE DROPLETS MAY CAUSE IRRITATIONS OF THE RESPIRATORY TRACT.	
	INGESTION		MAY CAUSE CNS DEPRSSION, GASTRIC DSCOMFORT, AND VOMITING. THIS MATERIAL IS AN ASPIRATION HAZARD.	
	SKIN CONTACT		NO SYSTEMIC TOXICITY IS EXPECTED FROM ACUTE DERMAL EXPOSURE	
<b>IRRITATION</b>	SKIN		NOT A SKIN IRRITANT	
	EYES		NO EYE IRRITATION	
<b>SENSITIZATION</b>	DOES NOT INDUCE SKIN SENSITIZATION.			
<b>REPEATED DOES TOXICITY</b>	INHALATION REPEATED EXPOSURE STUDIES DEMONSTRATED TARGET ORGAN EFFECTS IN MALE RATS (KINDEY) BY MECHANISM OF ACTION THAT IS NOT RELEVANT TO HUMAS NAD IN MICE (NERVOUS SYTEM) TRANSIENT BEHAVIOR CHANGES THAT WERE OBSERVED IMMEDIATELY AFTER EXPOSURE.			
<b>REPRODUCTIVE EFFEXTE</b>	THIS SUBSTANCE IS NOT TOXIT TO REPRODUCTION. THE REPRODUCTIVE TOXICITY OF T-BUTYL ACETATE HAS BEEN INVESTAGATED IN RATS VIA A INHALATION ROUTE. THERE WERE NO ADVERSE EFFECTS ON REPRODUCTIVE PERFORMANCE OR SPERM NUMVER OR UALITY AT 1600 ppm, THE HIGHEST EXPOSURE LEVEL TESTED. IN ADDITION, NO GROSS OR HISTOPATHOLOGIC EFFECTS WERE OBSERVED IN THE REPRODUCTIVE ORGANS OF MALE AND FEMALE RATS OR MICE EXPOSED AT 1600 ppm FOR 90 DAYS IN A REPEATED EXPOSURE TOXICITY			

	STUDY CONDUCTED VIA INHALATION AND THERE WAS NO ADVERSE EFFECTS ON ESTROUS CYCLE LENGTH IN MICE.
<b>DEVELOPMENTAL TOXICITY</b>	THIS SUBSTANCE IS NOT A DEVELOPMENTAL TOXICANT. IT DID NOT CAUSE MATERNAL TOXICITY AND NO EMBRO/FETAL TOXICITY OR DEVELOPMENTA ABNORMALITIES WERE OBSERVED IN THE OFF SPRINF OF ANIMALS FOLLOWING INHALATION EXPOSURES OF 1600 ppm.
<b>GENETIS TOXICITY</b>	NEGATICE FOR GENOTOXICITY USING BOTH IN VITRO AND IN VIVO TEST.
<b>GARCINOGENICITY</b>	SPECIFIC DATA NOT AVAILABLE. T-BUTANOL, THE PRIMARY METABOLITE OF T-BUTYL ACETATE IS AN ANAMAL CARCINOGEN. IN DRINKING WATER STUDY, T-BUTANOL INDUCED BEGINN KIDNEY TUMORS IN MALE RATS VIA AN a-2u-GLOBULIN MODE OF ACTION, A TUMOR MECHANISM NOT RELEVANT TO HUMANS. IN FEMAL MICE, THERE WAS AN INCREASE INCIDENCE OF BEGINN THYROID TUMORS, A TUMOR MECHANISM THAT MOST LIKELY IS NOT RELEVANT TO HUMAND. THIS SUBSTANCE IS NOT CLASSIFIED FOR CARCINOGENICITY BY IARC, OSHA, NTP OR THE EPA.

**SECTION XII ECOLOGICAL INFORMATION**

<b>ECOTOXICIT Y</b>	ACUTE FISH TOXICITY	LC50/96 HOURS	ONCORHYNC HUS MYKISS 240 mg/l	ACUTE TOSICITY TO FISH IS LOW	
	ACUTE TOXICITY TO AQUATIC INVERTEBRA TES	EC50/48 HOURS	DAPHNIA MAGNE 350 mg/l	LOW ACUTE TOXICITY TO AQUATIC INVERTEB RATES.	
	TOXICITY TO AQUATIC PLANTS	EC/5096 HOURS	PSEUDOKIRC HNERIELLA SUBCAPITATA 60 mg/l	LOW TOXICITY TO ALGAE	
	TOXICITY TO MICROORGA NISMS	EC3/16 HOURS	PSEUDOMON AS PUTIDA 78 mg/l	LOW TOXICITY TO BACTERIA	
		EC3/72 HOURS	ENTOSPIHON SULCATUM 970 mg/l		
	CHRONIC TOXICITY TO FISH	NO DATA AVAILABLE			
	CHRONIC TOXICITY TO AQUATIC INVERTEBRA TES	NON DATA AVAILABLE			
OTHER ADVRSE EFFECTS	EXPECTED TO SHOW LOW TOXICITY TO HIGHER PLANTS				
<b>ENVIRONME NTAL FATE AND PATHWAYS</b>	EXPECTED TO BE EMMITTED AND PARTITION PREDOMINANTLY TO THE ATMOSPHERE. ACCIDENTIAL RELEASES TO WATER OR SOIL ARE EXPECTED TO EVAPORATED AND UNDERGO ATMOSPHERIC DECOMPOSITION PROCESSES.				
	MOBILIT Y	BEHAVIOR IN ENVIRONMENTAL COMPARTMENTS; RELEASED MATERIAL WOULD BE EXPECTED TO SHOW HIGH SOIL MOBILITY AND TO VOLATILIZE READILY FORM SOIL NAD SURFACE WATERS, FORMING ATMOSPHERIC VAPOR.			
	PERSIST ENCE AND DEGRAD ABILITY	BIODEGRADATION: EXPECTED TO HYDROLYZE SLOWLY IN WATER (HALF-LIFE CA 0.5 YEARS OR LONGER). ATMOSPHERIC VAPORS EXPECTED TO BE PHOTOCHEMICALLY DEGRADED BY REACTION WITH HYDROXYL RADICALS (HALS LIKE 19.7 DAYS). INHERENTLY BIODEGRADABLE.			
		BIOACCUMULATION: BIOCONCENTRATION FACTOR (BCF) 5.61 ( (QSAR CALCULATED VALUE) ) THIS MATERIAL IS NOT EXPECTED TO BIOACCUMULATE.			
OTHE ADVRSE E EFFECTS	THIS MATERIAL IS NOT CONSIDERED PERSISTENT BY EPA, AND IS NOT EXPECED TO CONTRIBUTE TO THE GREENHOUSE GAS EFFECT, STRATOSPHERIC OZONE				

DEPLETION, TROPOSPHERIC OZONE FORMATION, OR PARTICULATE MATTER FORMATION.

**SECTION XVI OTHER INFORMATION**

PREPARED BY	DARRYL MANUEL / PRESIDENT
COMPANY:	VEXCON CHEMICALS, INC.
ADDRESS:	7240 STATE RD., PHILA., PA 19135 USA
THE INFORMATION PROVIDED IN THIS MATERIAL SAFETY DATA SHEET HAS BEEN OBTAINED FROM SOURCES BELIEVED TO BE RELIABLE. VEXCON PROVIDES NO WARRANTIES, EXPRESSED OR IMPLIED, AND ASSUMES NO RESPONSIBILITY FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN.	

**SECTION XIII DISPOSAL CONSIDERATIONS**

**AQUATIC TOXICITY (E.G. 96 HR. TLM):** DO NOT DISCHARGE THIS PRODUCT INTO PUBLIC WATERS OR WATERWAYS UNLESS AUTHORIZED BY A NATIONAL POLLUTION DISCHARGE ELIMINATION SYSTEM (NPDES) PERMIT ISSUED BY THE ENVIRONMENTAL PROTECTION AGENCY (EPA).

**WASTE DISPOSAL METHOD:** IF POSSIBLE, PUMP TO CONTROLLED CONTAINMENT AREA. ABSORB ON CLAY OR SAND. DISPOSE OF IN COMPLIANCE WITH EPA, FEDERAL, STATE, AND LOCAL REGULATIONS. TREATMENT, TRANSPORTATION AND DISPOSAL MUST BE IN COMPLIANCE WITH EPA FEDERAL, STATE, AND LOCAL REGULATIONS UNDER THE RESOURCES CONSERVATION AND RECOVERY ACT (RCRA, 40 CFR 261). TYPICALLY CONTROLLED BURNING, INCINERATION OR APPROVED LAND FILL SITES ARE AVAILABLE.

**HMIS HAZARD RATINGS:**

THIS INFORMATION IS FOR PEOPLE TRAINED IN:  
 NATIONAL PAINT AND COATINGS ASSOCIATIONS (NPCA)  
 HAZARDOUS MATERIALS IDENTIFICATION SYSTEM (HMIS)  
 NATIONAL FIRE PROTECTION ASSOCIATION (NFPA 704)  
 IDENTIFICATION OF FIRE HAZARDS OF MATERIALS

**KEY**

4 -- SEVERE

<b>PROCOAT UR PART A CLEAR</b>	<b>NPCA-HMIS</b>	<b>NFPA 704</b>	3 -- SERIOUS
<b>HEALTH</b>	<b>1</b>	<b>1</b>	2 -- MODERATE
<b>FLAMMABILITY</b>	<b>3</b>	<b>3</b>	1 -- SLIGHT
<b>REACTIVITY</b>	<b>0</b>	<b>0</b>	0 -- MINIMAL

**SECTION XIV TRANSPORTATION INFORMATION**

Governing Body	Mode	UN Number	Proper Shipping Name	Hazard Class	Packing Group	Quantity Limitation
DOT	GROUND	1866	RESIN SOLUTION	3	III	ORMD – Max 30Kg gross wt (66lbs)
IATA	AIR	1866	RESIN SOLUTION	3	III	Passenger Aircraft – 60L Cargo Aircraft – 220L
IMDG	OCEAN	1866	RESIN SOLUTION	3	III	
<b>MARINE POLLUTANT:</b>	THIS PRODUCT DOES CONTAIN A MATERIAL ON THE MARINE POLLUTANTS TABLE (HMT 172.101 APPENDIX B) AROMATIC 100					

**SECTION XV REGULATORY INFORMATION**

**TSCA:** THE SOLVENT PORTION OF THIS PRODUCT IS LISTED ON THE TSCA INVENTORY AS A UVCB (UNKNOWN, VARIABLE COMPOSITION OR BIOLOGICAL) CHEMICAL AT CAS REGISTRY NUMBERS 64742-95-6 (AROMATIC 100) AND 1330-20-7 (XYLENES) AND 540-88-5 (TERTIARY BUTYL ACETATE).

**CERCLA:** IF THE REPORTABLE QUANTITY OF THIS PRODUCT IS ACCIDENTALLY SPILLED, THE INCIDENT IS SUBJECT TO THE PROVISIONS OF THE COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT (CERCLA) AND MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER BY CALLING 1-800-424-8802 or 202-426-2675.

**THE REPORTABLE SPILL QUANTITY (RQ) OF THIS PRODUCT IS 100 POUNDS (XYLENES, MIXED)**

**SARA TITLE III:** UNDER THE PROVISIONS OF TITLE III, SECTIONS 311/312 OF THE SUPERFUND AMENDMENTS AND RE-AUTHORIZATION ACT, THIS PRODUCT IS CLASSIFIED INTO THE FOLLOWING HAZARD CATEGORIES: DELAYED HEALTH, FIRE

**ADDITIONAL REGULATORY CONCERNS:** (FEDERAL, FDA, USDA, CPSC, STATE, OTHER)

FEDERAL / FDA / USDA:

**MARINE POLLUTANTS:** THIS PRODUCT DOES CONTAIN A MATERIAL ON THE MARINE POLLUTANTS TABLE (HMT 172.101 Appendix B).SEE SECTON XIV

THIS PRODUCT CONTAINS MATERIALS ON THE RQ TABLE (HMT 172.101 Appendix A): BUTYL ACETATE, XYLENES, MIXED.

CERCLA / RQ: **100 POUNDS (XYLENES, MIXED).**

**TSCA:** IS THIS PRODUCT, OR ALL ITS INGREDIENTS, BEING CERTIFIED FOR INCLUSION ON THE TOXIC SUBSTANCES CONTROL ACT INVENTORY OF CHEMICAL SUBSTANCES? **YES**



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<b>HEALTH</b>	<b>2</b>
<b>FLAMMABILITY</b>	<b>3</b>
<b>REACTIVITY</b>	<b>0</b>

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<b>PRODUCT IDENTIFICATION:</b> <b>PROCOAT UR PART B CLEAR</b>	
<b>VOC CONTENT:</b>	AS APPLIED: <340 GRAMS/LITER OR <2.83 #/GAL PART B ONLY: <175 GRAMS/LITER OR < 1.04 #/GAL
<b>CATEGORY:</b>	<b>INDUSTRIAL MAINTENANCE COATING</b>
<b>COMMON NAME:</b>	<b>URETHANE COATING</b>
<b>MANUFACTURER:</b>	<b>VEXCON CHEMICALS, INC</b>
<b>ADDRESS</b>	7240 STATE RD, PHILADELPHIA, PA 19135
<b>EMERGENCY NO.:</b>	800.858.2828 (PolySat Inc)
<b>TELEPHONE NO.:</b>	215.332.7709 (Vexcon)
<b>CHEMTREC NO.:</b>	800.424.9300 (CCN# 23822)
<b>PREPARED:</b>	JULY 2017
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<b>PREPARED BY:</b>	DARRY F. MANUEL , PRESIDENT

**SECTION II - HAZARD IDENTIFICATION**

**CLASSIFICATION OF MIXTURE**

FLAMMABLE LIQUIDS – CATEGORY 2  
ACUTE TOXICITY; INHALATION – CATEGORY 4  
SPECIFIC TARGET ORGAN SYSTEMIC TOXICITY – SINGLE EXPOSURE – CATEGORY 3  
ACUTE AQUATIC TOXICITY – CATEGORY 3

**SINGLE WORD: DANGER**

**HAZARD STATEMENT:** HIGHLY FLAMMABLE LIQUID AND VAPOR. HARMFUL IF INHALED. MAY CAUSE RESPIRATORY IRRITATION. MAY CAUSE DROWSINESS OR DIZZINESS. HARMFUL TO AQUATIC LIFE.



**PRECAUTIONARY STATEMENT FLAMMABLE LIQUID:** KEEP AWAY FROM HEAT/SPARKS/ OPEN FLAMES/HOT SURFACES- NO SMOKING. USE ONLY WITH ADEQUATE VENTILATION: IF SWALLOWED, DO NOT INDUCE VOMITING: USE OF SOLVENT RESISTANT GLOVES, GOGGLES AND OTHER PROTECTIVE EQUIPMENT IS ADVISED WHEN HANDLING THIS PRODUCT: ASPIRATION OF MATERIAL INTO THE LUNGS CAN CAUSE CHEMICAL PNEUMONITIS WHICH CAN BE FATAL: USE OF RESPIRATORS IS ADVISED WHEN USING PRODUCT IN CONFINED AREA.



**SECTION III HAZARDOUS INGREDIENTS**

MATERIAL OR COMPONENTS	CAS NO.	%	HAZARD DATA	UN#
HEXANE, 1,6 DIISOCYANATO-, HOMOPOLYMER	28182-81-2	85-95%	ACGIH TLV 0.005 PPM	N/A
BUTYL ACETATE	123-86-4	1-5%	OSHA HAZARD: FLAMMABLE LIQUID OSHA PEL: 150 ppm ACGIH TLV: 150 ppm	1123
SOLVENT NAPHTHA	64742-95-	1-5%	OSHA HAZARD:	1268

COMPONENT	CAS NO.	MAX %	HAZARD DATA	UN#
(Petroleum), LIGHT AROMATIC	6		COMBUSTIBLE LIQUID TLV 50ppm	
HEXAMETHYLENE DIISOCYANATE	822-06-0	<0.2	NIOSH REL 0.005 ppm TWA	2281
PERFORMANCE ADDITIVES, VAR.	N/A	1-5%	N/A	N/A
<b>THE AROMATIC SOLVENT PORTION CONTAINS THE FOLLOWING SECTION 313 REPORTABLE INGREDIENTS:</b>				
1,2,4-TRIMETHYL BENZENE (PSEUDOCUMENE)	95-63-6	<32.0 %	OSHA PEL: NE ACGIH TLV: 25ppm (TWA)	1993
XYLENES	1330-20-7	<2.2%	OSHA Z1 100ppm (TWA) ACGIH TLV 100ppm (TWA) NIOSH REL 100 ppm (TWA)	1307
CUMENE	98-82-8	<1.1%	OSHA Z1 50ppm (TWA) ACGIH TLV 50ppm (TWA)	1918

**SECTION IV FIRST AID MEASURES**

**HEALTH HAZARD DATA HAZARD CLASSIFICATION BASIS FOR CLASSIFICATION SOURCE**

**ROUTES OF EXPOSURE:**

<b>INHALATION:</b>	TOXIC IF INHALED. MAY CAUSE SHORTNESS OF BREATH, INTOXICATION, HEADACHE, NAUSEA, VOMITING, RESPIRATORY TRACT INFECTIONS. THIS PRODUCT MAY CREATE BREATHING DIFFICULTIES. DIZZINESS, LIGHTHEADEDNESS WHEN WORKING IN AREAS WITH HIGH VAPOR CONCENTRATION.
<b>SKIN CONTACT:</b>	THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT.
<b>SKIN ABSORPTION:</b>	BE HARMFUL IF ABSORBED THROUGH THE SKIN. MAY CAUSE IRRITATION. MAY CAUSE HARMFUL ALLERGIC REACTION. THIS PRODUCT MAY CAUSE SKIN IRRITATION UPON PROLONGED OR REPEATED CONTACT.
<b>EYE CONTACT:</b>	THIS PRODUCT MAY BE AN EYE IRRITANT.
<b>INGESTION / INHALATION</b>	SMALL AMOUNTS OF LIQUID ASPIRATED INTO THE RESPIRATORY SYSTEM DURING INGESTION, OR FROM VOMITING, MAY CAUSE BRONCHOPNEUMONIA OR PULMONARY EDEMA. DO NOT INDUCE VOMITING. SEEK IMMEDIATE MEDICAL ATTENTION.
<b>EFFECTS OF OVEREXPOSURE:</b>	<b>TLV 50 ppm</b> AROMATIC SOLVENT AND BUTYL ACETATE COMPONENTS. ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS. LIQUIDS MODERATELY IRRITATING ON SKIN AND EYES.
<b>ACUTE OVEREXPOSURE:</b>	ANESTHESIA, HEADACHE, NAUSEA, DIZZINESS: MODERATE IRRITATION BY LIQUID TO SKIN AND EYES. PROLONGED CONTACT ON THE SKIN WILL CLAY AND DEFAT THE SKIN POSSIBLY CAUSING DERMATITIS.

**EMERGENCY AND FIRST AID PROCEDURES:**

<b>EYES:</b>	FLUSH WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. SEEK IMMEDIATE MEDICAL ATTENTION.
<b>SKIN:</b>	WASH WITH SOAP AND LARGE QUANTITIES OF WATER. SEEK MEDICAL ATTENTION IF SKIN IRRITATION DEVELOPS AND PERSISTS.

<b>INHALATION:</b>	MOVE TO LOCATION FREE FROM VAPORS. IF BREATHING IS DIFFICULT, GIVE OXYGEN. IF BREATHING STOPS, BEGIN ARTIFICIAL RESPIRATION AND SEEK IMMEDIATE MEDICAL ATTENTION.
<b>INGESTION:</b>	DO NOT INDUCE VOMITING; SEEK IMMEDIATE MEDICAL ATTENTION.

**SECTION VII HANDLING AND STORAGE**

<b>PRECAUTIONARY STATEMENTS:</b> PERSONNEL SHOULD AVOID INHALATION OF VAPORS. PERSONAL CONTACT WITH THE PRODUCT SHOULD BE AVOIDED. SHOULD CONTACT BE MADE, REMOVE SATURATED APPAREL AND FLUSH AFFECTED BODY AREAS WITH WATER. CLOTHING MUST BE WASHED AND DRIED BEFORE REUSE. CONTAINERS OF THIS MATERIAL MAY BE HAZARDOUS WHEN EMPTIED SINCE EMPTIED CONTAINERS RETAIN PRODUCT RESIDUE (VAPOR, LIQUID AND/OR SOLID). ALL HAZARD PRECAUTIONS GIVEN IN THIS DATA SHEET MUST BE OBSERVED.
<b>FIRE FIGHTING:</b> THIS PRODUCT REACTS WITH WATER. WATER MAY BE UNSUITABLE AS AN EXTINGUISHING MEDIUM BUT HELPFUL IN KEEPING ADJACENT CONTAINERS COOL. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES. PERSONNEL SHOULD AVOID INHALATION OF VAPORS.
<b>OTHER HANDLING AND STORAGE REQUIREMENTS:</b> STORE AND USE IN WELL VENTILATED AREA, EQUIVALENT TO FRESH AIR. KEEP CONTAINER TIGHTLY CLOSED. DO NOT STORE WITH INCOMPATIBLE MATERIALS. STORE IN ACCORDANCE WITH FEDERAL, STATE, AND LOCAL REGULATIONS. DO NOT STORE OR CONSUME FOOD, DRINK, OR TOBACCO IN AREAS WHERE THEY MAY BECOME CONTAMINATED WITH THIS MATERIAL. KEEP AWAY FROM HIGH TEMPERATURES, OPEN FLAMES, SPARKS, SOURCES OF IGNITION, ETC. USE WITH EXPLOSION PROOF EQUIPMENT IS HIGHLY ADVISABLE.

**SECTION V FIREFIGHTING MEASURES**

<b>EXTINGUISHING MEDIA:</b>	THIS PRODUCT REACTS WITH WATER. EXCLUDE AIR. FIRES INVOLVING THIS PRODUCT MAY BE CONTROLLED BY <b>REGULAR FOAM, CARBON DIOXIDE, OR DRY CHEMICALS</b> . WATER MAY BE USED TO REDUCE THE RATE OF BURNING AND FOR COOLING PURPOSES. AVOID SPRAYING WATER DIRECTLY INTO STORAGE CONTAINERS DUE TO DANGER OF BOIL OVER.
<b>GENERAL HAZARD:</b>	<b>COMBUSTIBLE LIQUID</b> - CAN FORM COMBUSTIBLE MIXTURES AT TEMPERATURES AT OR ABOVE THE FLASH POINT. <b>STATIC DISCHARGE</b> - MATERIAL CAN ACCUMULATE STATIC CHARGES WHICH CAN CAUSE AN INCENDIARY ELECTRICAL DISCHARGE. <b>"EMPTY" CONTAINERS</b> RETAIN PRODUCT RESIDUE (LIQUID AND/OR VAPOR) AND CAN BE DANGEROUS. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION: THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. EMPTY DRUMS SHOULD BE COMPLETELY DRAINED, PROPERLY BUNGED AND PROMPTLY RETURNED TO A DRUM RECONDITIONER, OR PROPERLY DISPOSED OF.
<b>ELECTRO-STATIC ACCUMULATION HAZARD:</b>	<b>USE PROPER GROUNDING</b>
<b>UNUSUAL FIRE AND EXPLOSION HAZARD:</b>	IF STORAGE CONTAINERS ARE EXPOSED TO EXCESSIVE HEAT, <b>OVER PRESSURIZATION</b> OF THE CONTAINERS CAN RESULT. <b>VAPOR IS HEAVIER THAN AIR</b> AND MAY TRAVEL ALONG THE GROUND OR THROUGH VENTILATION SYSTEM CONSIDERABLE DISTANCE TO A SOURCE OF IGNITION AND FLASH BACK. KEEP WORK AREAS <b>FREE OF HOT METAL</b> SURFACES AND OTHER SOURCES OF IGNITION.
<b>SPECIAL FIRE FIGHTING PROCEDURES</b>	THE USE OF <b>SELF-CONTAINED BREATHING APPARATUS</b> WITH FULL FACE PIECE OPERATED IN PRESSURE-DEMAND OR OTHER POSITIVE PRESSURE MODE SHOULD BE PROVIDED FOR FIRE FIGHTERS IN BUILDINGS OR CONFINED AREAS WHERE THIS PRODUCT IS STORED. STORAGE CONTAINERS EXPOSED TO FIRE SHOULD BE KEPT COOL WITH WATER SPRAY IN ORDER TO PREVENT PRESSURE BUILD UP. USE WATER SPRAY TO COOL FIRE EXPOSED SURFACES AND TO PROTECT PERSONNEL. ISOLATE "FUEL" SUPPLY FROM FIRE. AVOID SPREADING BURNING LIQUID WITH WATER USED FOR COOLING PURPOSES.

**SECTION VIII EXPOSURE CONTROLS / PERSONAL PROTECTION**

<b>VENTILATION REQUIREMENTS:</b> LOCAL MECHANICAL VENTILATION MAY BE SUFFICIENT TO KEEP PRODUCT VAPOR CONCENTRATIONS WITHIN SPECIFIED TIME-WEIGHTED TLV RANGES. IF LOCAL VENTILATION PROVES INADEQUATE TO MAINTAIN SAFE VAPOR CONCENTRATIONS, SUPPLEMENTAL LOCAL EXHAUST MAY BE REQUIRED. OTHER SPECIAL PRECAUTIONS SUCH AS RESPIRATORY MASKS OR ENVIRONMENTAL CONTAINMENT DEVICES MAY BE REQUIRED IN EXTREME CASES.
<b>RESPIRATORY (SPECIFY IN DETAIL):</b> THE USE OF RESPIRATORY PROTECTION DEPENDS ON VAPOR CONCENTRATION ABOVE THE TIME WEIGHTED TLV: USE OF OSHA APPROVED CARTRIDGE RESPIRATOR OR GAS MASK OR AIR-PACK. CHEMICAL CARTRIDGE RESPIRATOR: HALF MASK ORGANIC VAPOR CARTRIDGE. FULL FACE ORGANIC VAPOR CARTRIDGE IF EYE PROTECTION IS NEEDED.
<b>EYES:</b> CHEMICAL GOGGLES AND/OR FACE SHIELD ARE RECOMMENDED TO SAFEGUARD AGAINST POTENTIAL EYE CONTACT, IRRITATION OR INJURY.
<b>GLOVES:</b> THE USE OF IMPERMEABLE GLOVES IS ADVISED TO PREVENT SKIN IRRITATION IN SENSITIVE INDIVIDUALS. IMPERVIOUS GLOVES, (CHEMICAL RESISTANT) SUCH AS NEOPRENE, LATEX OR PVA.
<b>OTHER CLOTHING AND EQUIPMENT:</b> TO PREVENT BODY CONTACT, IMPERVIOUS CLOTHING AND BOOTS ARE RECOMMENDED. IMPERVIOUS APRONS AND HELMETS (HEAD COVER) ARE RECOMMENDED WHEN WORKING WITH THIS PRODUCT. THE AVAILABILITY OF EYE WASHES AND SAFETY SHOWERS IN WORK AREAS IS RECOMMENDED.

**SECTION VI ACCIDENTAL RELEASE MEASURES**

<b>STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:</b> ELIMINATE SOURCES OF IGNITION (FLARES, FLAMES, PILOT LIGHTS, ELECTRICAL SPARKS). PREVENT ADDITIONAL DISCHARGE OF MATERIAL; IF POSSIBLE TO DO SO WITHOUT HAZARD. FOR SMALL SPILLS, IMPLEMENT CLEANUP PROCEDURES. FOR LARGE SPILL, IMPLEMENT CLEAN UP PROCEDURES AND, IF IN PUBLIC AREA, KEEP PUBLIC AWAY AND ADVISE AUTHORITIES. DIKE SPILL AREA WITH SAND OR EARTH TO CONTAIN SPILLED LIQUID AND PREVENT SPREADING. DO NOT USE COMBUSTIBLE MATERIALS SUCH AS SAWDUST. PUMP LIQUID TO SALVAGE TANK. REMAINING LIQUID CAN BE TAKEN UP ON SAND, EARTH, FLOOR ABSORBENT, OR WITH ANOTHER SUITABLE ABSORBENT MATERIAL AND SHOVELLED INTO CONTAINERS. CONSULT AN EXPERT ON DISPOSAL OF RECOVERED MATERIAL AND ENSURE CONFORMITY TO EPA, FEDERAL, STATE, AND LOCAL DISPOSAL REGULATIONS. THIS PRODUCT REACTS WITH WATER. <b>WATER SPILL:</b> THIS PRODUCT REACTS WITH WATER. REMOVE FROM SURFACE BY SKIMMING OR WITH SUITABLE ABSORBENTS. IF ALLOWED BY LOCAL AUTHORITIES AND ENVIRONMENTAL AGENCIES, SINKING AND/OR SUITABLE DISPERSANTS MAY BE USED IN NON-CONFINED WATERS. CONSULT AN EXPERT ON DISPOSAL OF RECOVERED MATERIAL AND ENSURE CONFORMITY TO LOCAL DISPOSAL REGULATIONS.
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**SECTION IX PHYSICAL / CHEMICAL CHARACTERISTICS**

<b>BOILING POINT: (760mmHg)</b> 145°C / 293°F	<b>MELTING/FREEZING POINT:</b> -77°C / -107°F (Butyl Acetate)
<b>VAPOR PRESSURE:</b> 15 mmHg@25C / 77F (BuAc)	<b>VAPOR DENSITY (AIR=1):</b> 4.0 (BuAc)
<b>SOLUBILITY IN H2O % BY WT:</b> REACTS WITH WATER	<b>% VOLATILES BY VOL:</b> 10-30%
<b>EVAPORATION RATE (BuAc=1):</b> 1 = BUTYL ACETATE	<b>SPECIFIC GRAVITY (H2O=1)</b> 1.12
<b>pH (AS IS):</b> N/A	<b>pH (1% SOLN):</b> N/A
<b>APPEARANCE AND ODOR:</b>	CLEAR TO YELLOWISH LIQUID WITH AROMATIC OR SLIGHTLY SWEET SOLVENT ODOR
<b>FLASH POINT:</b> (TEST METHOD)	<b>24°C / 75°F (CC) (BuAc)</b>
<b>AUTOIGNITION TEMP:</b>	415°C / 779°F
<b>FLAMMABLE LIMITS IN AIR, % BY VOL:</b>	LOWER: 1.2%    UPPER: 7.5% (BuAc)

**SECTION X STABILITY AND REACTIVITY**

<b>CONDITIONS CONTRIBUTING TO INSTABILITY:</b>	<b>THIS PRODUCT REACTS WITH WATER AND HIGH TEMPERATURES.</b>
<b>INCOMPATIBILITY:</b>	THIS PRODUCT IS INCOMPATIBLE WITH WATER. STRONG OXIDIZING AGENTS, STRONG ACIDS OR BASES, AND SELECTED AMINES.
<b>HAZARDOUS DECOMPOSITION PRODUCTS:</b>	THERMAL DECOMPOSITION IN THE PRESENCE OF AIR MAY YIELD CARBON MONOXIDE AND/OR CARBON DIOXIDE, AND UNIDENTIFIED ORGANICS.
<b>CONDITIONS CONTRIBUTING TO HAZARDOUS POLYMERIZATION:</b>	N/A WILL NOT OCCUR

**SECTION XI TOXICOLOGICAL INFORMATION**

<b>ACUTE TOXICITY</b>	ORAL LD50	RAT	900 mg/kg
	INHALATION LC50	RAT	4 HRS – 2730 ppm
<b>REMARKS:</b> SENSE ORGANS AND SPECIAL SENSES (NOSE, EYES, EARS, AND TASTE); OLFACTION : OTHER CHANGES. SENSE ORGANS AND SPECIAL SENSES (NOSE, EYES, EARS, AND TASTE) EYE: OTHER. LUNGS, THORAS OR RESPIRATION; DYSNPEA.			
	DERMAN LD50	RABBIT	1,796 mg/kg
	OTHER INFORMATION ON ACUTE TOXICITY	NO DATA AVAILABL E	
<b>SKIN CORROSION/IRRITATION</b>	NO DATA AVAILABLE		
<b>SERIOUS EYE DAMAGE/EYE IRRITATION</b>	NO DATA AVAILABLE		
<b>RESPIRATORY OR SKIN SENSITIZATION</b>	MAY CAUSE ALLERGIC SKIN REACTION		
<b>GERM CELL MUTAGENICITY</b>	NO DATA AVAILABLE		
<b>CARCINOGENICITY</b>	IARC	3- GROUP 3: NOT CLASSIFIABLE AS TO IT CARCINOGENICITY TO HUMANS (BUTYL Acetate)	
	NTP	NO COMPONENT OF THIS PRODUCT PRESENT AT LEVELS GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS A KNOWN OR ANTICIPATED CARCINOGEN BY NTP	
	OSHA	NO COMPONENT OF THIS PRODUCT PRESENT AT LEVELS GRETER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS A CARCINOGEN OF POTENTIAL CARCINOGEN BY OSHA	
<b>REPRODUCTIVE TOXICITY</b>	REPRODUCTIVE TOXICITY	RAT	INHALATION
	MATERNAL EFFECTS: OTHER EFFECTS.	EFFECTS ON FERTILITY: POST-IMPLANTATION MORTALITY (E.G. DEAD AND/OR RESORBED IMPLANT PER TOTAL NUMBER OF IMPLANTS)	
	REPRODUCTIVITE TOXICITY	RAT	INHALATER
	EFFECTS ON FERTILITY:	POST MORTALITY (E.G. DEAD AND/OR RESORBED IMPLNATS PER TOTAL NUMBER OF IMPLANTS)	
<b>TERATOGENICITY</b>	NO DATA AVAILBALE		
<b>SPECIFIC TARGET ORGAN TOXICITY</b>	SINGLE EXPOSURE	MAY CAUSE RESPIRATORY IRRITATION	
<b>SPECIFIC TARGET ORGAN TOXICITY</b>	REPEATED EXPOSURE	NO DATA AVAILABLE	
<b>ASPIRATION HAZARD</b>	NO DATA AVAILABLE		
<b>POTENTIAL HEALTH EFFECTS</b>	INHALATION	MAY BE HARMFUL IS INHALED. CAUSES RESPIRATOR TRACT IRRITATION	
	INGESTION	HARMFUL ID SWALLOWED	
	SKIN	HARMFUL IF ABSORBED THROUGH SKIN. CAUSES	

	SKIN IRRITATION
	EYES
	CAUSES EYE IRRITATION
<b>SIGNS AND SYMPTOMS OF EXPOSURE</b>	THO THE BEST OF OUR KNOWLEDGE, THE CHEMICAL, PHYSICAL, AND TOXICOLOGICAL PROPERTIES HAVE NOT BEEN THOROUGHLY INVESTIGATED, CUGH, SHORTNESS OF BREATH, HEADACHE, NAUSEA, VOMITING
<b>SYNERGISTIC EFFECTS</b>	NO DATA AVAILABLE

**SECTION XII ECOLOGICAL INFORMATION**

<b>TOXICITY</b>	TOXICITY TO FISH	LC50- ONCORHYNCHUS MY KISS (RAINBOW TROUT)	5.2 m/l – 96 HRS.
	TOXICITY TO DAPHNIA AND OTHER AQATIC INVERTEBRATES	EC-50- DAPHNIA MAGNE (WATER FLEA)	8.2 m/l – 48 HRS.
<b>PERSISTENCE AND DEGRADABILITY</b>	NO DATA AVAILABLE		
<b>BIOACCUMULATIVE POTENTIAL</b>	NO DATA AVAILABLE		
<b>MOBILITY IN SOIL</b>	NO DATA AVAILABLE		
<b>PBT AND vPvB ASSESSMENT</b>	NO DATA AVAILABLE		
<b>OTHER ADVERSE EFFECTS</b>	AN ENVIRONMENTAL HAZARD CAN NOT BE EXCLUDED IN THE EVENT FO UNPROFESSIONAL HANDLING OR DISPOSAL. TOXIC TO AQUATIC LIFE AVOID RELEASE TO THE ENVIRONMENT		

**SECTION XIII DISPOSAL CONSIDERATIONS**

<b>AQUATIC TOXICITY (E.G. 96 HR. TLM):</b> THIS PRODUCT REACTS WITH WATER. DO NOT DISCHARGE THIS PRODUCT INTO PUBLIC WATERS OR WATERWAYS UNLESS AUTHORIZED BY A NATIONAL POLLUTION DISCHARGE ELIMINATION SYSTEM (NPDES) PERMIT ISSUED BY THE ENVIRONMENTAL PROTECTION AGENCY (EPA).
<b>WASTE DISPOSAL METHOD:</b> IF POSSIBLE, PUMP TO CONTROLLED CONTAINMENT AREA. ABSORB ON CLAY OR SAND. DISPOSE OF IN COMPLIANCE WITH EPA, FEDERAL, STATE, AND LOCAL REGULATIONS. TREATMENT, TRANSPORTATION AND DISPOSAL MUST BE IN COMPLIANCE WITH EPA FEDERAL, STATE, AND LOCAL REGULATIONS UNDER THE RESOURCES CONSERVATION AND RECOVERY ACT (RCRA, 40 CFR 261). TYPICALLY CONTROLLED BURNING, INCINERATION OR APPROVED LAND FILL SITES ARE AVAILABLE.

**SECTION XIV TRANSPORTATION INFORMATION**

Governing Body	Mode	UN Number	Proper Shipping Name	Hazard Class	Packing Group	Quantity Limitation
DOT	GROUND	1866	RESIN SOLUTION	3	III	ORMD – Max 30Kg gross wt (66lbs)
IATA	AIR	1866	RESIN SOLUTION	3	III	Passenger Aircraft – 60L Cargo Aircraft – 220L
IMDG	OCEAN	1866	RESIN SOLUTION	3	III	
<b>MARINE POLLUTANT:</b>	THIS PRODUCT DOES NOT CONTAIN A MATERIAL. ON THE MARINE POLLUTANTS TABLE (HMT 172.101 APPENDIX B) AROMATIC 100					

**SECTION XV REGULATORY INFORMATION**

**SECTION XVI OTHER INFORMATION**

<b>TSCA:</b> THE SOLVENT PORTION OF THIS PRODUCT IS LISTED ON THE TSCA INVENTORY AS A UVCB (UNKNOWN, VARIABLE COMPOSITION OR BIOLOGICAL) CHEMICAL AT CAS REGISTRY NUMBER 64742-95-6 (aromatic 100).
<b>CERCLA:</b> IF THE REPORTABLE QUANTITY OF THIS PRODUCT IS ACCIDENTALLY SPILLED, THE INCIDENT IS SUBJECT TO THE PROVISIONS OF THE COMPREHENSIVE ENVIRONMENTAL RESPONSE COMPENSATION AND LIABILITY ACT (CERCLA) AND MUST BE REPORTED TO THE NATIONAL RESPONSE CENTER BY CALLING 1-800-424-8802 or 202-426-2675. <b>THE REPORTABLE SPILL QUANTITY (RQ) OF THIS PRODUCT IS 5,000 POUNDS (BUTYL ACETATE).</b>
<b>SARA TITLE III:</b> UNDER THE PROVISIONS OF TITLE III, SECTIONS 311/312 OF THE SUPERFUND AMENDMENTS AND RE-AUTHORIZATION ACT, THIS PRODUCT IS CLASSIFIED INTO THE FOLLOWING HAZARD CATEGORIES: DELAYED HEALTH, FIRE IF THIS PRODUCT BECOMES A WATER MATERIAL, IT WOULD BE AN IGNITABLE HAZARDOUS WASTE. HAZARDOUS WASTE NUMBER D001. REFER TO LATEST EPA OR STATE REGULATIONS REGARDING PROPER DISPOSAL.
<b>ADDITIONAL REGULATORY CONCERNS:</b> (FEDERAL, FDA, USDA, CPSC, STATE, OTHER)
FEDERAL / FDA / USDA::
<b>MARINE POLLUTANTS:</b> THIS PRODUCT DOES CONTAIN A MATERIAL ON THE MARINE POLLUTANTS TABLE (HMT 172.101 Appendix B). SEE SECTION XIV
THIS PRODUCT CONTAINS A MATERIAL ON THE RQ TABLE (HMT 172.101 Appendix A): BUTYL ACETATE <b>CERCLA / RQ: 5000 POUNDS (BUTYL ACETATE).</b>
<b>TSCA:</b> IS THIS PRODUCT, OR ALL ITS INGREDIENTS, BEING CERTIFIED FOR INCLUSION ON THE TOXIC SUBSTANCES CONTROL ACT INVENTORY OF CHEMICAL SUBSTANCES? <b>YES</b>

PREPARED BY	DARRYL MANUEL / PRESIDENT
COMPANY:	VEXCON CHEMICALS, INC.
ADDRESS:	7240 STATE RD., PHILA., PA 19135 USA
THE INFORMATION PROVIDED IN THIS MATERIAL SAFETY DATA SHEET HAS BEEN OBTAINED FROM SOURCES BELIEVED TO BE RELIABLE. VEXCON PROVIDES NO WARRANTIES, EXPRESSED OR IMPLIED, AND ASSUMES NO RESPONSIBILITY FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN.	

<b>HMIS HAZARD RATINGS:</b> THIS INFORMATION IS FOR PEOPLE TRAINED IN: NATIONAL PAINT AND COATINGS ASSOCIATIONS (NPCA) HAZARDOUS MATERIALS IDENTIFICATION SYSTEM (HMIS) NATIONAL FIRE PROTECTION ASSOCIATION (NFPA 704) IDENTIFICATION OF FIRE HAZARDS OF MATERIALS			<b>KEY</b> 4 -- SEVERE
<b>PROCOAT UR PART B CLEAR</b>	<b>NPCA-HMIS</b>	<b>NFPA 704</b>	3 -- SERIOUS
<b>HEALTH</b>	<b>2</b>	<b>2</b>	2 -- MODERATE
<b>FLAMMABILITY</b>	<b>3</b>	<b>3</b>	1 -- SLIGHT
<b>REACTIVITY</b>	<b>0</b>	<b>0</b>	0 -- MINIMAL